



To  
The IGF& Incharge, GOI, MOEF&CCA/3, Chandrasekharpur  
Integrated Regional Office  
Kolkata, 1B-198, Salt Lake City, Sector III  
Kolkata- 700106  
Email ID-[iro.kolkata-mefcc@gov.in](mailto:iro.kolkata-mefcc@gov.in)

Date: 27.05.2025

**PROJECT NAME:** Grain based Distillery (60 KLPD) along with Cogeneration Power Plant (3.0 MW) at Village - Mahanad, Block- Polba - Dadpur, Polba, District - Hoogly, West Bengal by M/s Alpine Distilleries Pvt. Ltd. - Environmental clearance reg.

**EC Ref. No.:** F-No. – F-No. J-11011/227/2012-IA II (I), Dated - 23.02.2015

**COMPLIANCE PERIOD:** October 2024 to March 2025.

**Sub.: Submission of Six-Monthly Compliance Report for the period of October 2024 to March 2025.**

Sir,

We are pleased to submit the six-monthly compliance reports to you regarding the above-mentioned project at Village- Mahanad, Block- Polba-Dadpur, Polba, District-Hooghly, Pin- 712149, West Bengal.

The Compliance Report has been prepared against the conditions mentioned in the Environmental Clearance vide Ref. no. F-No. J-11011/227/2012-IA II (I), Dated 23.02.2015

We hope that you will do the needful in this regard.

Thanking you

Yours truly,

**For Alpine Distilleries Pvt. Ltd.**

*Debraj Mukherjee*

**Debraj Mukherjee**  
**Managing Director**



**Alpine Distilleries Pvt. Ltd.**

CIN U51909WB2002PTC095415

Registered Office & Manufactory :

Mouza : Nagarpura & Meghsar

Village & Post : Mahanad

P.S.: Polba, District : Hooghly

Pin : 712 149, West Bengal, India

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The background of the entire page is a photograph of an industrial distillation plant. It features several tall, cylindrical metal towers with multiple levels of platforms and ladders. A complex network of pipes and valves connects these towers. The sky in the background is a pale, hazy blue. A large, semi-transparent white circle is overlaid on the lower half of the image, serving as a backdrop for the text.

# **Six-monthly Compliance Report**

October 2024 - March 2025

Prepared By :

**M/S Alpine Distilleries Pvt. Ltd.**

**Village- Mahanad, Block – Polba-Dadpur, Polba,  
District – Hoogly, West Bengal. Pin Code– 712149**

## Six-monthly Compliance Report

### October 2024 to March 2025

**Name of the Industry:** M/s Alpine Distilleries Pvt. Ltd.  
**Project Address:** Village Mahanad, Block – Polba-Dadpur, Polba,  
District – Hoogly, Pin – 712149, West Bengal  
**Clearance Letter No. and date:** J-11011/227/2012-IA II (I)  
Dated: -23<sup>rd</sup> February 2015

#### A. SPECIFIC CONDITIONS:

Sl. No.	Conditions	Compliance Status
i	Distillery unit shall be based on Grain based only and no Molasses based distillery unit shall be operated. The unit use bagasse if available.	The project proponent uses grain as the only component for distillation, and coal as a fuel for the unit's boiler operation.
ii	Bag filter along with stack of adequate height shall be provided to Coal/rice husk fired boiler to control particulate emission within 50mg/Nm <sup>3</sup> . At no time, the emission levels should go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	To manage particulate emissions within the limit of 50 mg/Nm <sup>3</sup> , an Electrostatic Precipitator (ESP) has been installed on the coal-fired boiler, accompanied by sufficient stack height. The emissions test results from the stack for pollution control are included in <b>Annexure 1</b> . A photograph of the ESP is provided.
iii	In plant, control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/ materials,	The project proponent has implemented all necessary control measures to address fugitive emissions from all susceptible sources. Measures to control fugitive emissions include the use of closed storage, enclosed handling and transportation of



	multi-cyclone separator and water sprinkling system. Dust suppression system including water sprinkling shall be provided at loading and unloading areas to control dust emission. Fugitive emissions in the work zone environment, product, raw materials storage area etc. shall be regularly monitored and record shall be maintained. The emissions shall conform to the limits imposed by West Bengal State Pollution Control Board (WBSPCB).	chemicals/materials, a multi-cyclone separator, and a water sprinkling system. A dust suppression system, which includes water sprinkling, has been installed at loading and unloading areas to reduce dust emissions. Fugitive emissions in the work area, as well as in the product and raw materials storage areas, are continuously monitored and recorded. The monitoring report for fugitive emissions is included in <b>Annexure – 2</b> . Visual evidence has also been provided.
iv	Pucca approach road to project site shall be constructed prior to commencing construction activity of the main distillery so as to avoid fugitive emissions.	The access roads have already been paved. To maintain moisture on the roads, a water sprinkling system has been put in place to prevent fugitive emissions from the roadways.
v.	The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.	The DG set has been equipped with sufficient stack height. An acoustic enclosure has been installed to manage noise emissions. Corresponding visual documentation has been included in <b>Annexure – 3</b> .
vi.	The company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office of MOEF, the respective Zonal office of CPCB and the WBSPCB. The levels of PM <sub>2.5</sub> , PM <sub>10</sub> , NO <sub>x</sub> , CO and HC (Methane) in ambient	The company publishes the status of compliance with the specified environmental clearance conditions on its website, along with the results of monitored data and provides updates on a regular basis. The data is being monitored and submitted to the Regional Office of MOEF, the respective Zonal Office of CPCB, and the WBSPCB. The levels of various pollutants such as PM <sub>2.5</sub> , PM <sub>10</sub> , NO <sub>x</sub> , CO, and HC



	air shall be monitored and displayed at a convenient location near the main gate of the company and at important public places.	(Methane) in the surrounding air are being tracked, and a display board showing this information has been installed at a convenient location near the company's main entrance. Pictorial illustration supporting this criterion has been included in <b>Annexure – 4</b> .
vii.	Total fresh water requirement from ground water source shall not exceed 660 m <sup>3</sup> /day for distillery and congregation unit and prior permission shall be obtained from the CGWA/SGWA. Water consumption shall be reduced by adopting 3 R's (reduce, reuse and recycle) concept in the process.	SWID has already granted the project proponent to remove groundwater for the required freshwater need. By using the 3R's, water use has been decreased to stay under the specified limit. The permission bill is included in <b>Annexure – 5</b> .
viii.	Spent wash generation shall not exceed 6 Kl/Kl of alcohol. Spent wash shall be treated through decanter and concentrated in multi-effect evaporator (MEE) followed by dryer to form DDGS. Spentlees, MEE condensate, effluent from bottle washing, utilities and cogeneration unit shall be treated in effluent treatment plant (ETP) and water quality of treated effluent shall meet the norms prescribed by CPCB/SPCB.	The amount of spent wash generation has been kept within the allowed limit of 6 Kl/Kl of alcohol. To create DDGS, spent wash is appropriately handled using a decanter and concentrated in a multi-effect evaporator (MEE) before being dried. The effluent treatment process (ETP) continually treats spent lees, MEE condensate, bottle washing effluent, utilities, and cogeneration unit effluent. Regular monitoring of treated effluent water quality is necessary to maintain CPCB/SPCB quality standards. The supporting report is included in <b>Annexure – 6</b> .
ix.	No effluent from distillery and co-generation power plant shall be discharged outside the factory premises and 'zero' effluent discharge concept	The unit has employed the zero liquid discharge concept. As a result, no plant wastewater is released into the environment.

	shall be adopted.	
x.	Online continuous monitoring of flow and pollutants in the treatment plant to be installed and monitored by the respective Regional Office of MoEF&CC/ SPCB. Data shall be uploaded on the company website or in public domain.	The project proponent has already implemented an online continuous monitoring system for flow and pollutants in the treatment plant. It is included in <b>Annexure – 7.</b>
xi.	Process effluent/ any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.	Separate drains have been created for storm and wastewater. A guard pond has been built to pass the storm water drain. Storm water drain pictures have been added in <b>Annexure – 8.</b>
xii.	Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this Ministry. The ground water quality monitoring for pH, BOD, COD, Chloride, Sulphate and Total Dissolve Solids shall be monitored and report submitted to the Ministry's Regional Office at Bhubaneswar and WBSPCB.	An adequate number of ground water quality monitoring stations have already been established by installing piezometers throughout the project area to detect water quality. Sampling and trend analysis are monitored quarterly/six monthly, and reports are given to the SPCB and this Ministry. Picture of Piezometer is added in <b>Annexure – 9</b> includes a groundwater monitoring report.
xiii.	No storage of wet cake shall be done at site to avoid odour problem. An additional dryer shall be installed so that at any time wet cake is not sold then wet cake shall be converted into dry cake by operating additional dryer.	No wet cake has been stored on-site. To avoid storing wet cake, a dryer with greater capacity than is required has been installed and attached in <b>Annexure – 10.</b>
xiv.	Coal storage shall be done in such a way that it does not get air borne or fly	Coal storage has been designed in such a way that it does not go airborne or fly

	around due to wind. For this, it shall be kept in wet form.	around owing to wind. Also, coal is covered with tarpaulin to keep it from flying around. Photographic evidence has been attached in <b>Annexure – 11</b> .
xv.	Fly ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with the storm water. Direct exposure of workers to fly ash & dust shall be avoided.	Fly ash is stored in a separate, designated area. Preventive efforts are done to avoid the spread of fly ash. To avoid direct exposure of fly ash to workers and storm water during the rainy season, the project proponent fills their own property immediately after disposal from the closed system and keeps the filled land wet with a sprinkler system.
xvi.	Fire-fighting system shall be as per norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for firefighting shall be made to control fire from the alcohol storage tank.	Firefighting systems have been installed in accordance with standards, and they cover all locations where alcohol is made, handled, and stored. A foam system for firefighting has been installed to suppress fires from the alcohol storage tank. General maintenance and preventative care are performed on a regular basis for pipe lines and foam monitors to control fires in the facility, particularly in the alcohol storage area. Picture of fire-fighting system has been provided in <b>Annexure – 12</b> .
xvii.	Risk assessment shall be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to the Ministry and its Regional Office at Bangalore within six months.	Risk assessments are conducted on a regular basis to prepare beforehand for any potential accidents on site.
xviii.	Occupational health surveillance programme shall be undertaken as regular exercise for all the employees.	Once a year, occupational health surveillance is conducted. The main gate also has first-aid facilities,



	The first aid facilities in the occupational health center shall be strengthened and the regular medical test records of each employee shall be maintained.	which will be strengthened. Aside from this, all workers are protected by ESI. See <b>Annexure – 13</b> .
xix.	Dedicated parking facility for loading and unloading of material shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road.	During operation, the manufacturing premises will have a dedicated parking area for material loading and unloading. To reduce congestion on public roads, the unit created and executed an effective traffic control system for arriving and exiting cars. A supporting photo has been given as in <b>Annexure – 14</b> .
xx.	As proposed, green belt over 33% of the total project area shall be developed within plant premises with at least 10-meter-wide green belt on all sides along the periphery of the project area, in downward direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.	Green belts have already been established in more than 33% of the overall project area within the facility as envisaged. To ensure a healthy environment, the project proponent has followed all of the standards for managing the plantation area at the plant. The plant species were selected in accordance with the CPCB criteria. Pictorial evidence has been supplied for the greenbelt in <b>Annexure – 15</b> .
xxi.	All the commitment made regarding issues raised during the Public Hearing/consultation meeting held on 11 <sup>th</sup> September, 2013 shall be satisfactorily implemented and a separate budget for implementing the same shall be allocated and information submitted to the Ministry's Regional Office at Bhubaneswar.	All of the conditions being laid down during Public Haring consultation in 11 <sup>th</sup> September, 2013 has been put into implementation under different phases.
xxii.	At least 5% of the total cost of the	At least 5% of the project's overall cost has

	project shall be earmarked towards the Enterprise Social Commitment based on locals need and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office at Bhubaneswar. Implementation of such program shall be ensured accordingly in a time bound manner.	already been set aside for the Enterprise Social Commitment, based on locals need.
xxiii.	Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.	Housing for construction workers was provided on-site, complete with the essential infrastructure and facilities such as cooking fuel, mobile toilets, safe drinking water, medical health care, a crèche, and so on. The housing was a temporary building that was dismantled once the project was completed. In order to minimize the influence on the local environment, all construction trash was appropriately managed.

## B. GENERAL CONDITIONS:

Sr. No.	Conditions	Compliance Status
i.	The project authorities must strictly adhere to the stipulations made by the West Bengal State Pollution Control Board (WBSPCB), State Government and any other statutory authority.	Throughout the operation, the project authorities strictly followed the guidelines established by the West Bengal State Pollution Board (WBCPB), the State Government, and any other statutory authority.
ii.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of	The project proponent does not intend to expand or modify the plant without the Ministry's prior consent.

	Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	
iii.	The locations of ambient air quality monitoring stations shall be decided in consultation with the West Bengal State Pollution Control Board (WBSPCB) and it shall be ensured that at least one station is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	The placement of ambient air quality monitoring stations has previously been determined, and monitoring is carried out on a regular basis, as detailed in <b>Annexure – 16</b> . For ambient air quality monitoring, the proponent will build one station in both the upwind and downwind directions, as well as where maximum ground level concentrations are expected to occur shortly.
iv.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Overall noise levels in and around the plant area have been kept within acceptable limits by installing acoustic hoods, silencers, enclosures, and other noise-generating equipment. The test report is provided as <b>Annexure – 17</b> .
v.	The company shall harvest rainwater from the roof-tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to	To preserve fresh water, the project proponent collects rainfall from building roofs and storm water drains through a guard pond and uses the same water for process activities. A supporting image is attached as



	conserve fresh water.	in <b>Annexure – 18.</b>
vi.	During transfer of materials, spillages shall be avoided and garland drains be constructed to avoid mixing of accidental spillages with domestic wastewater and storm water drains.	The project proponent has installed garland drains in the plant site to prevent spillage and mixing of accidental spillage with domestic wastewater and storm water drains during material transfer.
vii.	Usage of Personnel Protection Equipment by all employees/workers shall be ensured.	All employees/workers have previously received personal protective equipment at work.
viii.	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	All staff have been trained on the safety and health elements of chemical handling. Routine medical examinations for all personnel have been conducted on a regular basis. All personnel have been trained on how to handle chemicals.
ix.	The company shall also comply with all the environmental protection measures and safeguards proposed in the project report submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	The project proponent has fully implemented all of the EIA/EMP recommendations for environmental management, risk mitigation measures, and public hearings.
x.	The company shall undertake CSR activities and all relevant measures for improving the socio-economic conditions of the surrounding area.	The project proponent had already started its CSR initiatives and took the necessary steps to improve the socioeconomic circumstances in the neighborhood. Additionally, the company had plans to enhance the socioeconomic situation in that area in the

		near future. <b>Annexure – 19</b> has the necessary proof.
xi.	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	The project proponent has already implemented eco-developmental measures to enhance the environment in the project area.
xii.	A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	In order to effectively perform the Environmental Management and Monitoring tasks, an Environmental Management Cell has already been established. In <b>Annexure – 20</b> photographic evidences of the laboratory is attached.
xiii.	The company shall earmark sufficient funds for recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forest as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.	Adequate grant of money has been nested for annual recurring expenses to carry out the requirements set forth by the State Government and the Ministry of Environment and Forests. The granted fund is designated for pollution control and environmental management; it will not be used for any other purpose.
xiv.	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad /Municipal Corporation, Urban local Body the local NGO, if any, from who suggestions/representations, if any, were received while processing the proposal.	The project proponent has already forwarded the clearance letter to the relevant authorities – Panchayat, Zila Parishad/Municipal Corporation, and Urban Local Body.
xv.	The project proponent shall also submit	Six monthly compliance report on the status

	<p>six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the West Bengal State Pollution Control Board. A copy of Environmental Clearance and six-monthly compliance status report shall be posted on the website of the company.</p>	<p>of compliance of the stipulated Environment Clearance conditions including results of monitored data is regularly submitted to the MoEF and WBSPCB at the stated intervals. A copy of Environmental Clearance and six-monthly compliance status report have been also posted on the website of the company i.e. alpinedistilleries.co.in</p>
xvi.	<p>The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as in mandated shall be submitted to the Gujarat Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Bhopal Regional Officers of MoEF by e-mail.</p>	<p>Form – V, the environmental statement for each fiscal year that ends on March 31st, is regularly filed and posted on the company's website.</p>
xvii.	<p>The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <a href="http://envfor.nic.in">http://envfor.nic.in</a>. This shall be advertised within seven days from the date of issue of the clearance letter, at</p>	<p>The requirement has already been met. A copy of this was sent to the relevant regional office of the ministry after it was publicized in two local publications that are extensively read in the area in the local language. The document can be found at <b>Annexure – 21</b>.</p>



	least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the same shall be forwarded to the concerned Regional Office of the Ministry.	
xviii.	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	The project authorities have informed the Regional Office as well as the Ministry, the date of financial closure and final approval of the concerned authorities and the date of the state of the project. The copy of the Environmental Clearance, Consent to Establish and Consent to Operate are enclosed herewith in <b>Annexure – 22, Annexure – 23 and Annexure – 24.</b>

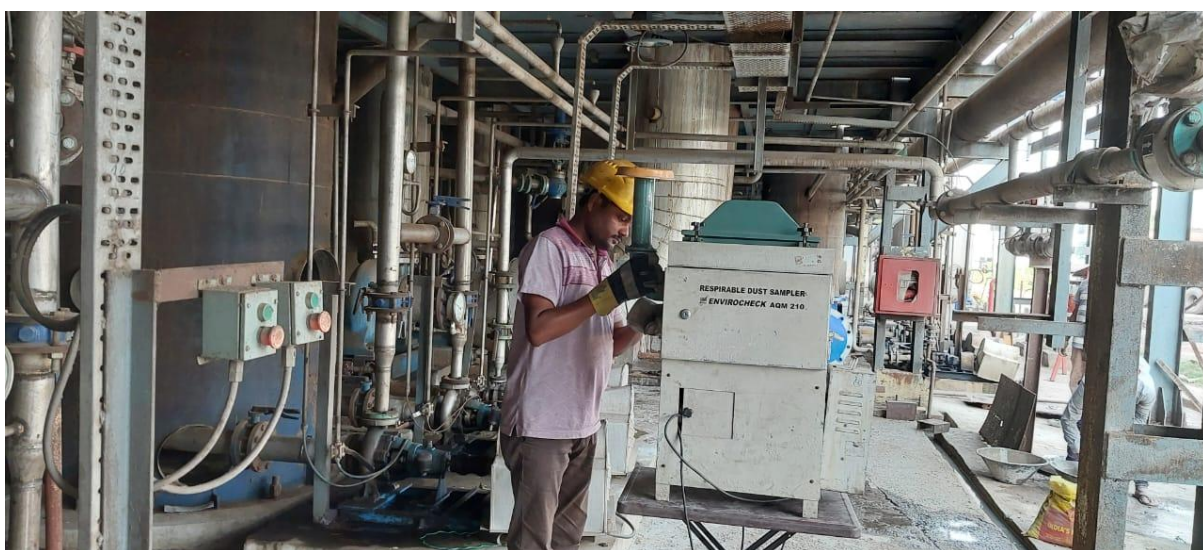
# **Monitoring Photographs**

## Ambient Air Monitoring pictures:





## Work Zone Air Monitoring pictures:





## Stack Monitoring pictures:



## Water Monitoring pictures:









## Noise Monitoring pictures:





# MONITORING INTERPRETATION

## 1. Ambient Air Quality Monitoring

Ambient air quality monitoring has been carried out in the March, 2025 in three locations to assess the ambient air quality of Project Site.

Parameters	Near Accounts Office	South – East Side of the Plant	South – West Side of the Plant
PM <sub>2.5</sub> (µg/m3)	36.31	31.27	42.15
PM <sub>10</sub> (µg/m3)	67.51	67.47	68.23
SO <sub>2</sub> (µg/m3)	6.51	5.2	5.85
NO <sub>2</sub> (µg/m3)	19.97	14.8	18.5
CO (µg/m3)	0.16	0.14	0.14
Hydrocarbon (mg/m3)	3.5	2.6	1.8

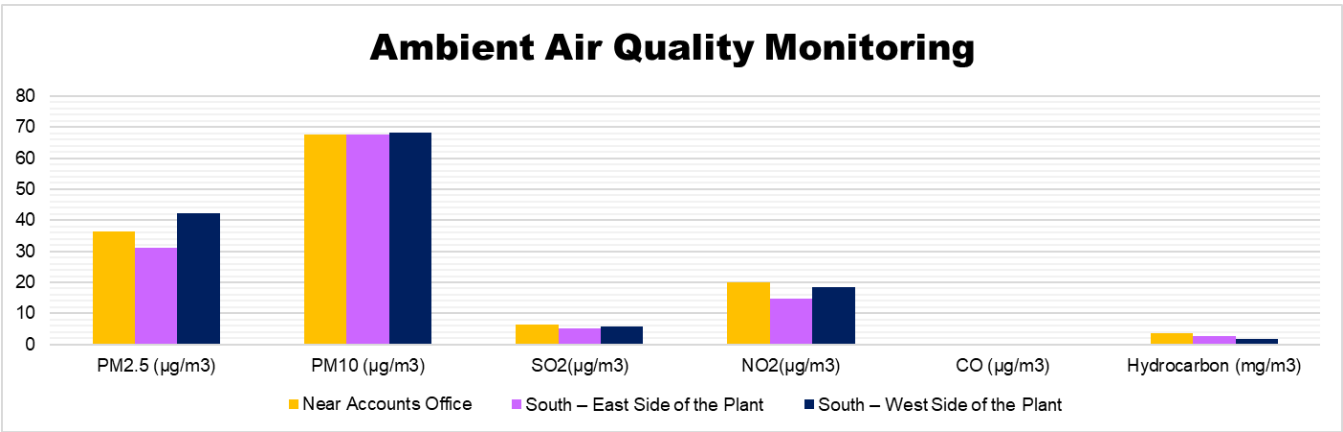
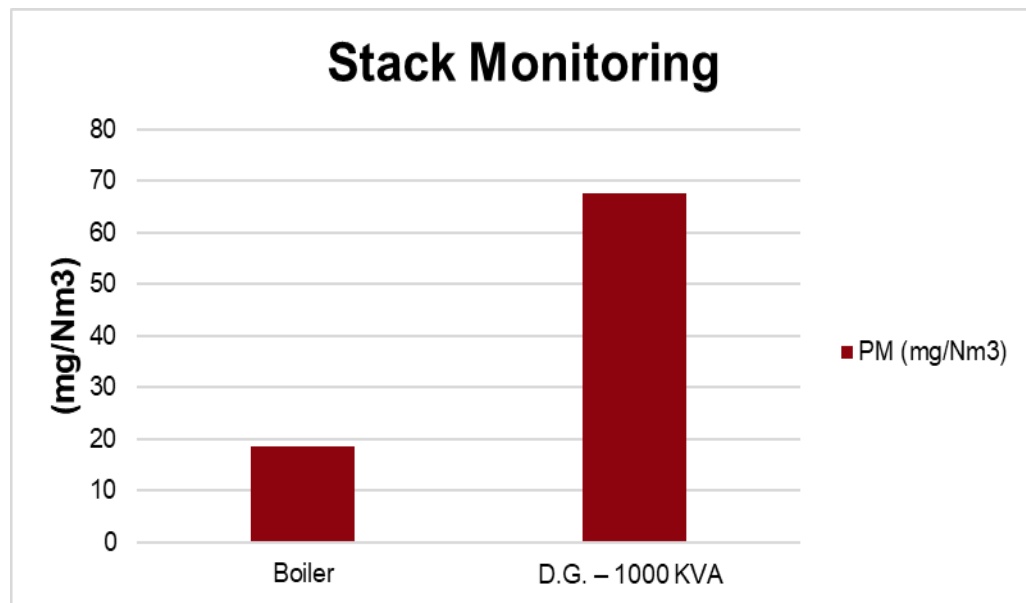


Figure 1: Graphical representation of Ambient Air Quality

## 2. Stack Analysis

The sample was taken on March, 2025.

<b>Location Name Parameters</b>	<b>Boiler</b>	<b>D.G. – 1000 KVA</b>
PM (mg/Nm <sup>3</sup> )	18.60	67.42

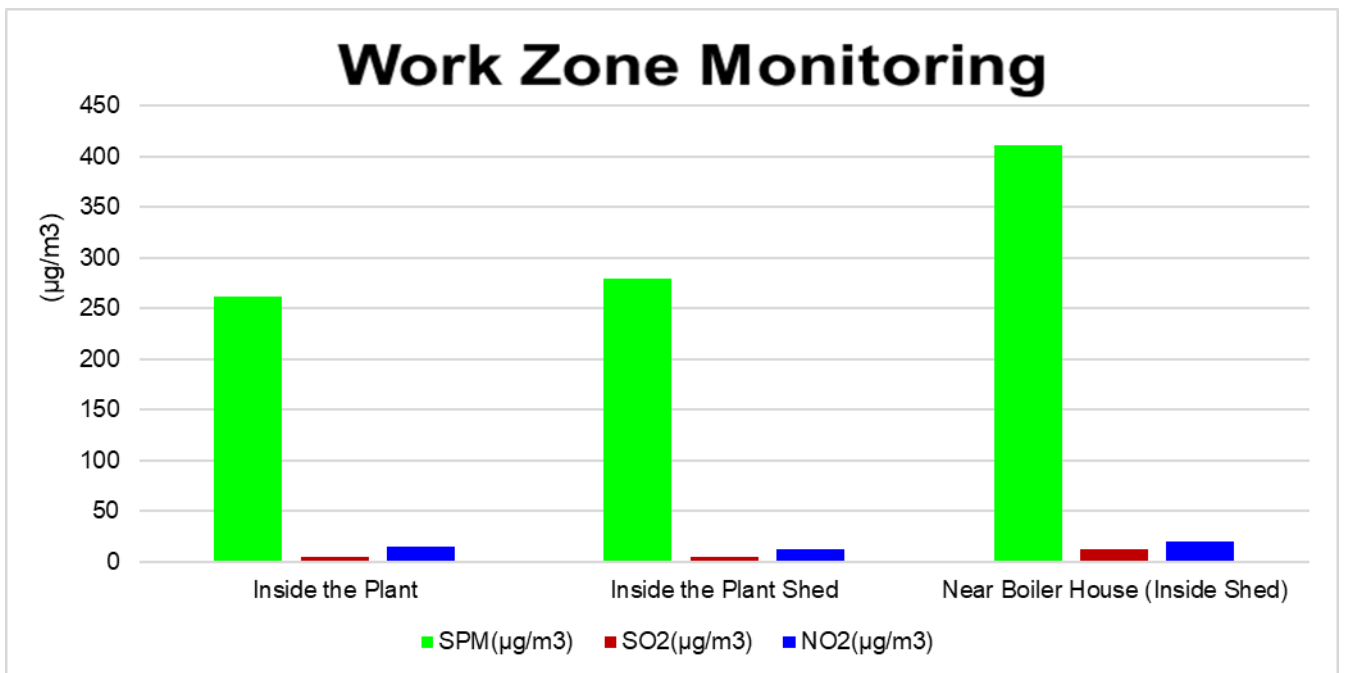


**Figure 2: Graphical representation of Stack Monitoring**

### 3. Work Zone Air Quality Analysis

The sampling has been carried in March, 2025.

Parameters	Inside the Plant	Inside the Plant Shed	Near Boiler House (Inside Shed)
SPM( $\mu\text{g}/\text{m}^3$ )	261.59	280.02	410.43
SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	5.2	4.88	12.69
NO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	15.16	12.57	19.97



**Figure 3: Graphical representation of Work Zone Monitoring**

#### 4. Effluent Water Quality Monitoring

Effluent water sampling date is March, 2025.

##### i. E.T.P Inlet

Parameters	Results
pH value	6.89
Total Suspended Solids	20.8
Oil & Grease	<1.0
Chemical Oxygen Demand	2352.0
BOD [5 days, at 20 <sup>0</sup> C]	758.0
Total Dissolved Solids	1680.0
Turbidity	4.80

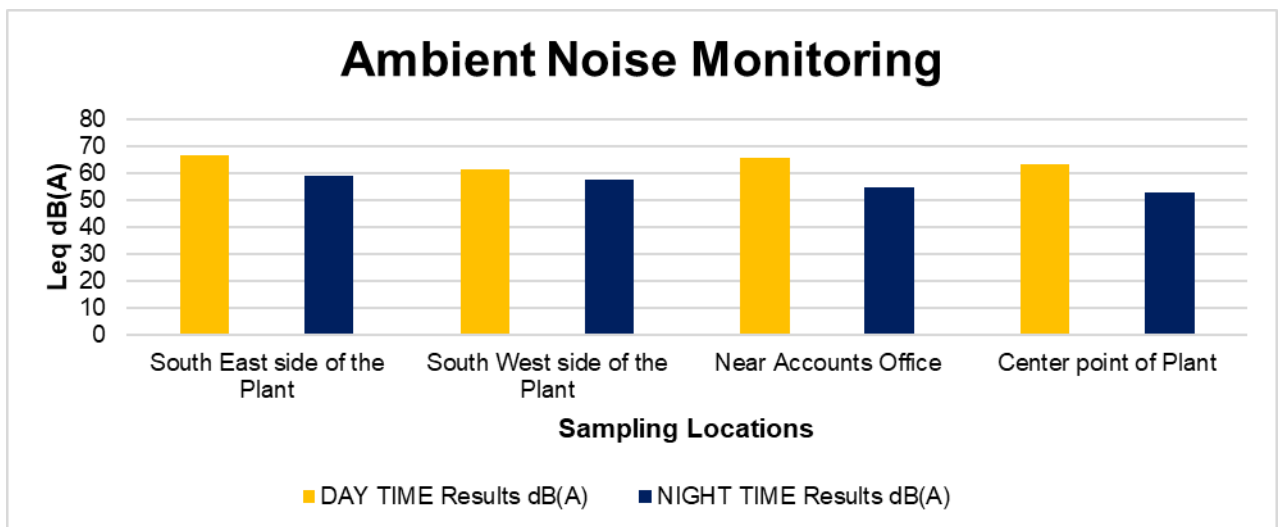
##### ii. E.T.P Outlet

Parameters	Results	Limit
pH value	7.16	5.5-9.0
Total Suspended Solids	31.56	100.0
Oil & Grease	<1.0	10.0
Chemical Oxygen Demand	82.32	250.0
BOD [5 days, at 20 <sup>0</sup> C]	25.0	30.0
Total Dissolved Solids	928.0	N.A.
Turbidity	1.69	N.A.

## 5. Ambient Noise Monitoring

On March, 2025 Noise sampling has been carried out

Locations	DAY TIME	NIGHT TIME
	Results dB(A)	Results dB(A)
South East side of the Plant	66.93	59.02
South West side of the Plant	61.42	57.73
Near Accounts Office	65.97	54.95
Center point of Plant	63.15	52.72



**Figure 4: Graphical representation of Ambient Noise Monitoring**

## 6. Ground Water Data Analysis:

Ground water sampling date is March, 2025.

### i. Borewell – 1

Sl. No.	Parameters	Results
1.	pH value	6.80
2.	Total Suspended Solids	430.0
3.	Chloride	62.16
4.	Chemical Oxygen Demand	<5.0
5.	BOD [5 days at 20 <sup>0</sup> C]	<2.0
6.	Sulphide	<0.01

### ii. Borewell – 2

Sl. No.	Parameters	Results
1.	pH value	6.86
2.	Total Suspended Solids	450.0
3.	Chloride	72.60
4.	Chemical Oxygen Demand	<5.0
5.	BOD [5 days at 20 <sup>0</sup> C]	<2.0
6.	Sulphide	<0.01



iii. **Borewell – 3**

Sl. No.	Parameters	Results
1.	pH value	6.82
2.	Total Suspended Solids	490.0
3.	Chloride	84.85
4.	Chemical Oxygen Demand	<5.0
5.	BOD [5 days at 20 <sup>0</sup> C]	<2.0
6.	Sulphide	<0.01

iv. **Mahanad Village (East Side)**

SL. NO.	PARAMETERS	RESULTS
1.	pH	6.89
2.	Total Dissolved Solids	580.0
3.	Chloride	78.04
4.	Chemical Oxygen Demand	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20 <sup>0</sup> C	<2.0
6.	Sulphide	<0.01

v. Mahanad Village (North Side)

SL. NO.	PARAMETERS	RESULTS
1.	pH	6.80
2.	Total Dissolved Solids	490.0
3.	Chloride	73.05
4.	Chemical Oxygen Demand	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20 <sup>0</sup> C	<2.0
6.	Sulphide	<0.01

vi. Mahanad Village (West Side)

SL. NO.	PARAMETERS	RESULTS
1.	pH	6.76
2.	Total Dissolved Solids	460.0
3.	Chloride	68.97
4.	Chemical Oxygen Demand	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20 <sup>0</sup> C	<2.0
6.	Sulphide	<0.01

# **Annexure – 1**



# ENVIROCHECK

Recognised by MoEF & CC, WBPCB & JSPCB  
Accredited by NABL (ISO/IEC 17025:2017) & NABET (CERTIFICATE NO.- NABET/EIA/2326/IA 0117)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Stack Emission
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/1
			Report No.	:	ENV/44/March/TR(A)/1/24-25

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Boiler
Shape of Stack	:	Circular
Materials of Construction	:	Concrete
Capacity	:	25 MT/hr. (Running - 17.5 to 18 MT/hr.)
Emission Due to	:	Combustion of Coal
Fuel Used	:	Coal
Working Fuel Consumption	:	05 MT/hr.
Pollution Control Device	:	E.S.P
Height of Stack (mtr.) (from G. L.)	:	42.0
Stack I.D. at sampling point (mtr.)	:	1.25
Height of sampling port (mtr.) (from G.L.)	:	20.0
Permanent Platform & Ladder	:	Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of SO <sub>2</sub> (at 6% O <sub>2</sub> )	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	583.86	N.A.
2.	Concentration of NO <sub>x</sub> (at 6% O <sub>2</sub> )	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	360.17	N.A.
3.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	9.4	N.A.
4.	Concentration of O <sub>2</sub> (by Orsat)	% (v/v)	EPA Method 3 : 2017	8.4	N.A.
5.	Concentration of CO	%(v/v)	IS 13270 : 2019	<1.0	1.0
6.	a) Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	15.63	N.A.
	b) Concentration of Particulate Matter (at 6% O <sub>2</sub> )			18.60	50.0

Remarks : Limit as per CPCB [Emission Regulation Part IV : COINDS/26/1986-87].

: N.A. means Not Available.

: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
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# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Stack Emission
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/II
			Report No.	:	ENV/44/March/TR(A)/II/24-25

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Diesel Generator (Acoustic Enclosure attached)
Shape of Stack	:	Circular
Materials of Construction	:	M.S.
Capacity	:	1000 KVA
Emission Due to	:	Combustion of H.S.D
Fuel Used	:	H.S.D
Working Fuel Consumption	:	100 liter./hr.
Pollution Control Device	:	Nil
Height of Stack (mtr.) (from G. L.)	:	7.62
Stack I.D. at sampling point (mtr.)	:	0.15
Height of sampling port (mtr.) (from G.L.)	:	Final Discharging Point
Permanent Platform & Ladder	:	No

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	41.07	N.A.
2.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	9.0	N.A.
3.	Concentration of CO	%(v/v)	IS 13270 : 2019	<1.0	1.0
4.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	67.42	150.0

Remarks : Limit as per CPCB [Emission Regulation Part IV : COINDS/26/1986-87].  
: N.A. means Not Available.  
: During monitoring temporary ladder and platform were provided.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

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Branch Office : Siliguri ■ Haldia ■ Durgapur ■ Dhanbad ■ Port Blair ■ Noida



## Electrostatic Precipitator:





# **Annexure – 2**



# ENVIROCHECK

Recognised by MoEF & CC, WBPCB & JSPCB  
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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VI
			Report No.	:	ENV/44/March/TR(A)/VI/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : Inside the Plant Shed # 1
2. Duration of Sampling : 08 hrs. (11:00 a.m. - 07:00 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 34.5
2. Average Relative Humidity (%) : 67.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Concentration of SPM	µg/m <sup>3</sup>	IS 5182 (Part 4) : 2019	261.59	5000.0

Remarks : Limit as per the Factory Act - 1948.  
: Result relates only the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

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Recognised by MoEF&CC, WBPCB & JSPCB  
Accredited by NABL (ISO/IEC 17025:2017)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.				Type of Industry	:	Distillery			
Address	:	Mahanad, Polba, Hooghly				Sampling Date	:	25.03.2025			
						Period of Analysis	:	26.03.2025 – 27.03.2025			
						Date of Issue	:	29.03.2025			
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan				:	No	Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VI		Report No.	:	ENV/44/March/TR(A)/VI/24-25		

### A] GENERAL INFORMATION

1. Location of Sampling : Inside the Plant Shed # 1
2. Duration of Sampling : 08 hrs. (11:00 a.m. - 07:00 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 34.5
2. Average Relative Humidity (%) : 67.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	5.20	N.A.
2.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	15.16	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

Reviewed By :

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.				Type of Industry	:	Distillery			
Address	:	Mahanad, Polba, Hooghly				Sampling Date	:	25.03.2025			
						Period of Analysis	:	26.03.2025 – 27.03.2025			
						Date of Issue	:	29.03.2025			
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan				:	No	Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VII	Report No.	:	ENV/44/March/TR(A)/VII/24-25			

### A] GENERAL INFORMATION

1. Location of Sampling : Near Boiler House
2. Duration of Sampling : 08 hrs. (10:30 a.m. - 06:30 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 36.0
2. Average Relative Humidity (%) : 68.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Concentration of SPM	µg/m <sup>3</sup>	IS 5182 (Part 4) : 2019	410.43	5000.0

Remarks : Limit as per the Factory Act - 1948.  
: Result relates only the sample tested.

### Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

### Authorised Signatory :

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## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 – 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VII
			Report No.	:	ENV/44/March/TR(A)/VII/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : Near Boiler House
2. Duration of Sampling : 08 hrs. (10:30 a.m. – 06:30 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 36.0
2. Average Relative Humidity (%) : 68.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	12.69	N.A.
2.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	19.97	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

### Reviewed By :

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### Authorised Signatory :

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VIII
			Report No.	:	ENV/44/March/TR(A)/VIII/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : Inside the Plant Shed # 2
2. Duration of Sampling : 08 hrs. (10:10 a.m. - 06:10 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 34.0
2. Average Relative Humidity (%) : 64.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Concentration of SPM	µg/m <sup>3</sup>	IS 5182 (Part 4) : 2019	280.02	5000.0

Remarks : Limit as per the Factory Act - 1948.  
: Result relates only the sample tested.

### Reviewed By :

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INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

### Authorised Signatory :

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## TEST REPORT

FORMAT NO : ENV/FM/57

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Work Zone Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/VIII
			Report No.	:	ENV/44/March/TR(A)/VIII/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : Inside the Plant Shed # 2
2. Duration of Sampling : 08 hrs. (10:10 a.m. - 06:10 p.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 34.0
2. Average Relative Humidity (%) : 64.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	4.88	N.A.
2.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	12.57	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

### Reviewed By :

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INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

### Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

<End of Report>

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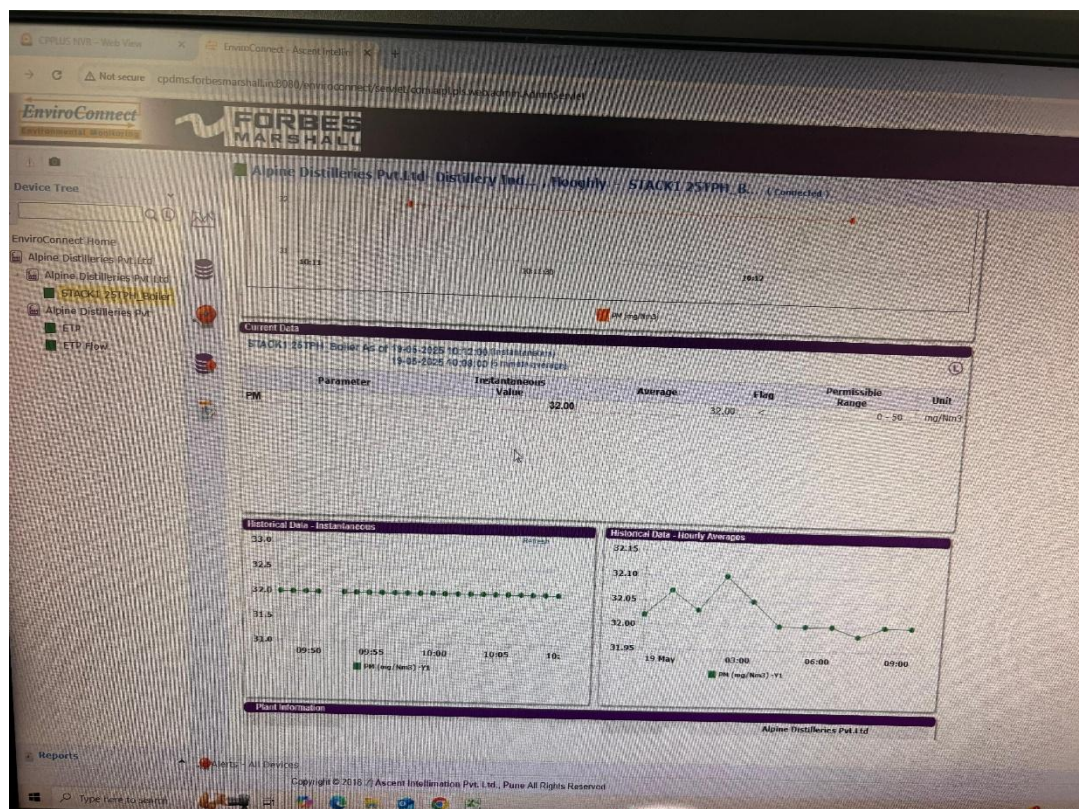


## Water sprinkling system:





## Online Stack Continuous Monitoring System:



# **Annexure – 3**

## Acoustic DG:





# **Annexure – 4**

Display board at entrance:



# **Annexure – 5**



**FORM 4**

[See Rules 9(3) and 10(5)]

000891

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

**PERMIT FOR SINKING OF NEW WELL**[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources  
(Management, Control and Regulation) Act 2005.]PERMIT NO. 7140010000000011105TSE

1. (a) Name of the applicant (user)
- (b) Son / Daughter of
- (c) Address of the applicant
- (d) Category of farmer (Please tick)  
(in case of irrigation well)
- (e) Serial No. of application Form  
and date of submission
- (f) Specimen signature of the user

: Shri/Smt. Alpine Distilleries Pvt.  
: N.A. hda  
: Vill : Mahanad P.O. Mahanad  
: Small Farmer / Marginal Farmer / Others

: 024, 29.10.10.Smushirja

## 2. Location particulars---

- (a) District
- (b) Block, Mouza, J. L. No., Plot No.
- (c) Municipality / Corporation  
Ward No. / Borough No., Holding No.

: Hooquly  
: Poiba-dadpur, Nagarpura  
: 1, 111

## 3. Particulars of the proposed well and pumping device---

- (a) Type of the well
- (b) Approx. depth of the well (m)
- (c) Purpose of the well
- (d) Assembly size (for tube well)
- (e) Approx. strainer length (for tube well)
- (f) Diameter (for dug well)
- (g) Type of pump to be used
- (h) H. P. of the pump
- (i) Operational device
- (j) Rate of withdrawal (m<sup>3</sup> / hr.)
- (k) Maximum allowable running hours per day

: Tube well  
: 140 (M)  
: Irrigation Industry  
: 150 mm. X 50 mm.  
: m.  
: m.  
: Submersible  
: 3.5  
: Electric  
: 50  
: 4

This permit authorizes the owner applicant (user) to sink a well in the location specified at S1. (2) for extraction of ground water at a rate not exceeding that as shown at S1. (3) (j) and for running hours / day as shown at S1. (3) (K), and is valid subject to the observance of the conditions stated overleaf.

Place : ChinsurahDate : 22.12.10

Member Secretary  
Municipal District Level  
Office  
SEAL  
Chinsurah

Chandana D.  
Signature of the Issuing Authority  
and Designation.

**Conditions :**

- (1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.
- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at S1. (2) and (3) of this certificate shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Member Secretary  
Municipal District Level  
Office  
SEAL  
Chinsurah

CERTIFIED  
TRUE COPY

B.C.L./4/50,000/06

For ALPINE DISTILLERIES PVT. LTD.

Smushirja  
Director



# **Annexure – 6**



# ENVIROCHECK

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Accredited by NABL (ISO/IEC 17025:2017) & NABET (CERTIFICATE NO.- NABET/EIA/2326/IA 0117)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Vill, Post-Mahanad, P.S- Polba, Hooghly 712149	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Industrial Effluent Water (Grab)
Location	:	E.T.P Inlet	Sample Condition	:	Sealed
Report No	:	ENV/32/March/TR(W)/I/24-25	Sample ID No.	:	ENV/32/March/W/I

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.89
2.	Total Suspended Solids	2540 D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	20.8
3.	Oil & Grease	5520 B/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<1.0
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	2352.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	758.0

**Remarks:** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

**Reviewed By :**

DURBADAL CHAKRABORTY  
Dy. Quality Manager

**Authorised Signatory :**

Dr. SUMIT CHOWDHURY  
Technical Manager

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# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Vill, Post-Mahanad, P.S- Polba, Hooghly 712149	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Industrial Effluent Water (Grab)
Location	:	E.T.P Inlet	Sample Condition	:	Sealed
Report No	:	ENV/32/March/TR(W)/I/24-25	Sample ID No.	:	ENV/32/March/W/I

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	Total Dissolved Solids	IS 3025(Part 16) : 2017	mg/l	1680.0
2.	Turbidity	IS 3025 (Part 10) : 2017	NTU	4.80

Remarks: a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

Reviewed By :

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory :

Dr. SUMIT CHOWDHURY  
Technical Manager

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Vill, Post-Mahanad, P.S- Polba, Hooghly 712149	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Industrial Effluent Water (Grab)
Location	:	E.T.P Outlet	Sample Condition	:	Sealed
Report No	:	ENV/32/March/TR(W)/II/24-25	Sample ID No.	:	ENV/32/March/W/II

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS	LIMIT
1.	pH	4500 H+B APHA 23 <sup>rd</sup> Edition, 2017	-	7.16	5.5-9.0
2.	Total Suspended Solids	2540 D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	31.56	100.0
3.	Oil & Grease	5520 B/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<1.0	10.0
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	82.32	250.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	25.0	30.0

**Remarks :** a) Limit as per Schedule VI inserted by Rule 2(d) of the Environment (Protection) Second Amendment Rules, 1993 notified vide G.S.R. 422(E) dated 19.05.1993, published in the Gazette No. 174 dated 19.05.1993.

b) Sample collected by Envirocheck and sent to lab for testing in sealed condition.

c) Result relates only to the sample tested.

**Reviewed By :**

DURBADAL CHAKRABORTY  
Dy. Quality Manager

**Authorised Signatory :**

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Vill, Post-Mahanad, P.S- Polba, Hooghly 712149	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Industrial Effluent Water (Grab)
Location	:	E.T.P Outlet	Sample Condition	:	Sealed
Report No	:	ENV/32/March/TR(W)/II/24-25	Sample ID No.	:	ENV/32/March/W/II

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS	LIMIT
1.	Total Dissolved Solids	IS 3025(Part 16) : 2017	mg/l	928.0	N.A.
2.	Turbidity	IS 3025 (Part 10) : 2017	NTU	1.69	N.A.

Remarks: a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested  
c) N.A. indicates Not Available.

Reviewed By :

  
DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory :

  
Dr. SUMIT CHOWDHURY  
Technical Manager

<End of Report>

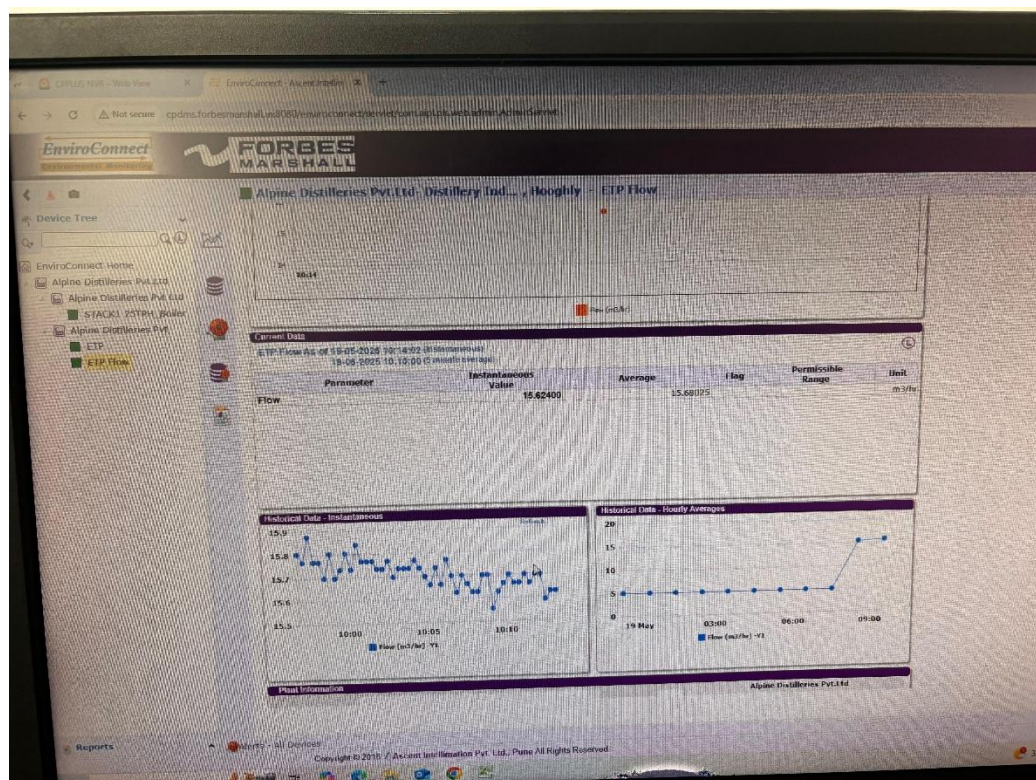
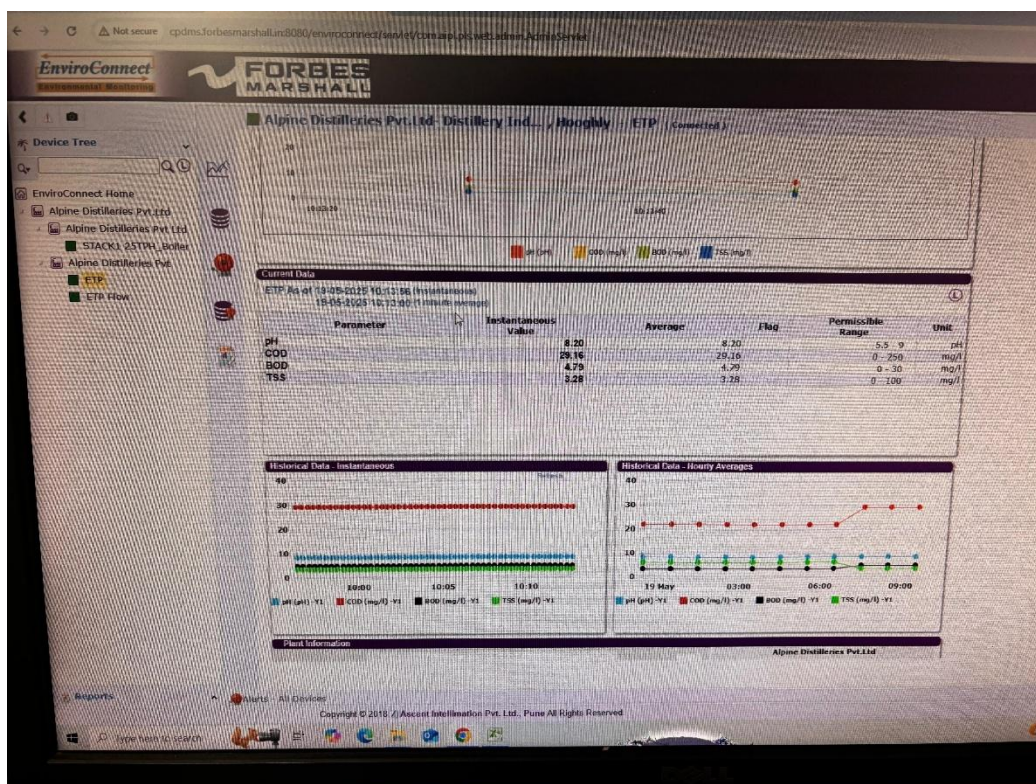
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# **Annexure – 7**



## Online Effluent Monitoring System:



# **Annexure – 8**



## A photograph of an industrial facility, likely a water treatment plant. In the background, there are several large, cylindrical storage tanks. To the right, a long building with a glass facade and a metal frame structure is visible. The foreground is a muddy, wet area with many puddles reflecting the sky. A concrete drainage channel runs along the left side of the muddy area. The sky is overcast and grey.



# **Annexure – 9**





# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 - 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Borewell - 1	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(i)/24-25

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.80
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	430.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	62.16
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> - D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

**Reviewed By :**

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

**Authorised Signatory :**

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
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**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Borewell – 2	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(ii)/24-25

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.86
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	450.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	72.60
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> – D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
 b) Result relates only to the sample tested.

**Reviewed By :**

INDRANI BHATTACHARYA  
 Dy. Technical Manager, Chemical

**Authorised Signatory :**

Dr. SUMIT CHOWDHURY  
 Technical Manager



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**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Borewell – 3	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(iii)/24-25

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.82
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	490.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	84.85
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> – D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

**Reviewed By :**

*Indrani Bhattacharya*

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**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Mahanad Village (East Side)	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(iv)/24-25

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H <sup>+</sup> B APHA 23 <sup>rd</sup> Edition, 2017	-	6.89
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	580.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	78.04
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> – D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
 b) Result relates only to the sample tested.

**Reviewed By :**

*Indrani Bhattacharya*

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 Dy. Technical Manager, Chemical

**Authorised Signatory :**

*Dr. Sumit Chowdhury*

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Mahanad Village (North Side)	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(v)/24-25

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.80
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	490.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	73.05
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> – D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

**Reviewed By :**

*Indrani Bhattacharya*

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**FORMAT NO. ENV/FM/40**

## TEST REPORT

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025
			Period of Analysis	:	25.03.2025 – 31.03.2025
			Date of Issue	:	02.04.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ground Water
Location	:	Mahanad Village (West Side)	Sample Condition	:	Sealed
			Report No.	:	ENV/550/TR(W)/M(vi)/24-25


SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	4500 H*B APHA 23 <sup>rd</sup> Edition, 2017	-	6.76
2.	Total Dissolved Solids	APHA 23 <sup>rd</sup> Ed., 2450 C : 2017	mg/l	460.0
3.	Chloride	APHA 23 <sup>rd</sup> Ed., 4500 Cl-B/D : 2017	mg/l	68.97
4.	Chemical Oxygen Demand	5220 B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<5.0
5.	Biochemical Oxygen Demand for 5 days at 20°C	5210 B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	<2.0
6.	Sulphide	APHA 23 <sup>rd</sup> Ed., S <sub>2</sub> – D : 2017	mg/l	<0.01

**Remarks :** a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.  
b) Result relates only to the sample tested.

**Reviewed By :**

  
INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

**Authorised Signatory :**

  
Dr. SUMIT CHOWDHURY  
Technical Manager

**<End of Report>**

## Piezometer:



# **Annexure-10**



## Wet cake Dryer:



# **Annexure-11**

## Coal Storage Area:



# **Annexure-12**



## Firefighting system:



# **Annexure-13**



# Employees' State Insurance Corporation

Contribution History Of 41410508050011002 for Apr2025

Total IP Contribution	Total Employer Contribution	Total Contribution	Total Government Contribution	Total Monthly Wages
10,752.00	46,180.00	56,932.00	0.00	1,420,903.00

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
1	-	4118518741	GOBINDA GHOSH	30	15213.00	115.00	-
2	-	4118192690	SOUREN DUTTA	30	16811.00	127.00	-
3	-	4118193196	KARTIK SARKAR	30	15213.00	115.00	-
4	-	4118190923	SOUVIK KHANRA	30	15226.00	115.00	-
5	-	4118027720	SARBAJIT NAYEK	30	18150.00	137.00	-
6	-	4116029382	SOURENDRANATH JASU	30	18343.00	138.00	-
7	-	4118840411	SANJAY KUMAR	30	19381.00	146.00	-
8	-	4118839308	RAKESH KUMAR PANDIT	30	20827.00	157.00	-
9	-	4117945464	SUJAN DAS	30	16750.00	126.00	-
10	-	4117678800	PRADIPTA PAL	30	20283.00	153.00	-

11:41:55AM

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
11	-	4117642762	RAKA DUTTA	30	18705.00	141.00	-
12	-	4118046860	PIJUSH SANTRA	30	15504.00	117.00	-
13	-	4117746029	SUMAN ROY	30	15504.00	117.00	-
14	-	4117644020	TOTON MONDAL	30	16472.00	124.00	-
15	-	4118840527	INDRAJIT YADAV	30	16369.00	123.00	-
16	-	4117643414	BASUDEB CHOUDHURY	30	15566.00	117.00	-
17	-	4118240667	PRASHANTA BAULDAS	30	15346.00	116.00	-
18	-	4118154780	SURAJIT DUTTA	30	16058.00	121.00	-
19	-	4119657149	BISHTU BAULDAS	30	20319.00	153.00	-
20	-	4119657245	PARVEEN KUMAR	30	16352.00	123.00	-
21	-	4117643471	Saugata Patra	30	13204.00	100.00	-
22	-	4117643384	SUKUMAR ROY	30	13204.00	100.00	-
23	-	4116479876	CHHOTU DOM	16	6218.00	47.00	-
24	-	4118024026	JAYANTA KHAN	30	13204.00	100.00	-
25	-	4119829697	KANCHAN SINGH	30	15201.00	114.00	-



SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
26	-	4119657396	PANKAJ	30	17204.00	130.00	-
27	-	4119656683	AMIT KUMAR	25	9029.00	68.00	-
28	-	4119829704	ABHISHEK SINGH	30	12685.00	96.00	-
29	-	4117745587	BIKASH BAULDAS	30	12647.00	95.00	-
30	-	4117682881	PRABIR KUMAR MAJHI	30	12647.00	95.00	-
31	-	4120015019	SANTOSH KUMAR YADAV	24	16002.00	121.00	-
32	-	4120015092	PRATYUSH SAHA	30	16184.00	122.00	-
33	-	4120015149	SUMAN CHAKRABORTY	30	17799.00	134.00	-
34	-	4118840607	SUNIL SAHANI	0	0.00	0.00	Out of Coverage
35	-	4021033407	KRISHNENDU PAL	30	19000.00	143.00	-
36	-	4115207610	AJIT KUMAR PURI	30	20298.00	153.00	-
37	-	4115043172	TAPAS DAS	30	14788.00	111.00	-
38	-	4114660135	RUPATAN TUDU	30	16519.00	124.00	-
39	-	4114817794	KARTICK HORIJAN	29	13759.00	104.00	-
40	-	4116751176	DEBNATH MURMU	30	14508.00	109.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
41	-	4116663515	MANJOY BAULDAS	28	13541.00	102.00	-
42	-	4117241402	SIDHURAM HANSDA	30	12940.00	98.00	-
43	-	4116481476	ROHIT KUMAR	27	18066.00	136.00	-
44	-	4118885689	JITENDRA KUMAR	0	0.00	0.00	Out of Coverage
45	-	4117984960	PAWAN THAKUR	0	0.00	0.00	Out of Coverage
46	-	4116479950	NITU MANDI	27	12624.00	95.00	-
47	-	4114975544	MD NASIR KHAN	28	13170.00	99.00	-
48	-	4118332760	SHYAMAL MURMU	27	13531.00	102.00	-
49	-	4116646667	RUNU ADAK	30	14837.00	112.00	-
50	-	4119829709	PIKESH YADAV	30	18228.00	137.00	-
51	-	4116675376	MANIKA SEN	30	13946.00	105.00	-
52	-	4116646704	MINOTI SAREN	16	5968.00	45.00	-
53	-	4114817812	RUNU DAS	26	9698.00	73.00	-
54	-	4116675390	SIMA KAR	13	4849.00	37.00	-
55	-	4116676925	RAJIA BIBI	0	0.00	0.00	On Leave

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
56	-	4116675401	MAMATA PAUL	12	4476.00	34.00	-
57	-	4116678294	SHILPI BHAWAL	14	5222.00	40.00	-
58	-	4116678585	KAKALI MONDAL	0	0.00	0.00	On Leave
59	-	4116678593	MALA DUTTA	5	1865.00	14.00	-
60	-	4116675622	MANJU SAMADDAR	10	3730.00	28.00	-
61	-	4117680273	RUMA KISKU	8	2984.00	23.00	-
62	-	4116675619	Parbati Hambram	12	4476.00	34.00	-
63	-	4116751077	KRISHNA PAKIRA	8	2984.00	23.00	-
64	-	4116675987	MAMONI ROY KARMAKAR	7	2611.00	20.00	-
65	-	4116675980	JHUMPA BAULDAS	0	0.00	0.00	On Leave
66	-	4116750960	SARASWATI HARIJAN	20	7460.00	56.00	-
67	-	4116683648	RUPA MALIK	10	3730.00	28.00	-
68	-	4116683646	RINA HANSDA	13	4849.00	37.00	-
69	-	4117241391	SUMITRA HANSDA	12	4476.00	34.00	-
70	-	4116675974	PURNIMA HANSDA	11	4103.00	31.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
71	-	4116683643	SUPRIYA MONDAL	13	4849.00	37.00	-
72	-	4116683639	RAMA BAULDAS	10	3730.00	28.00	-
73	-	4116683635	CHANDANA DEBNATH	13	4849.00	37.00	-
74	-	4116675963	LIPIKA BARUI	9	3357.00	26.00	-
75	-	4116675959	REKHA BAULDAS	0	0.00	0.00	On Leave
76	-	4116576656	Sharifa Bibi	3	1119.00	9.00	-
77	-	4116675639	JAMUNA SAREN	0	0.00	0.00	On Leave
78	-	4116788113	PAMPA PRAMANIK	12	4662.00	35.00	-
79	-	4116683630	URMILA DUTTA	15	5595.00	42.00	-
80	-	4116646588	JOYMALA HEMBRAM	14	5222.00	40.00	-
81	-	4116576662	SHYAMALI MURMU	13	4849.00	37.00	-
82	-	4116683625	SHIKHA SOREN	0	0.00	0.00	On Leave
83	-	4116677010	REKHA RAY PAL	8	2984.00	23.00	-
84	-	4116675254	SUMITRA MURMU	0	0.00	0.00	On Leave
85	-	4117092042	Shrabani Saren	7	2611.00	20.00	-



SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
86	-	4116675214	ALPONA BAULDAS	14	5222.00	40.00	-
87	-	4117241414	RUPALI HANSDA	12	4476.00	34.00	-
88	-	4116675226	MADHUMITA KHAMARU	14	5222.00	40.00	-
89	-	4116725875	MADHABI SAREN	11	4103.00	31.00	-
90	-	4116676082	SARASWATI HEMBRAM	15	5595.00	42.00	-
91	-	4116676080	Sunandita Brahma	14	5222.00	40.00	-
92	-	4116676076	Sefali Murmu	8	2984.00	23.00	-
93	-	4116576640	PARBATI KISKU	12	4476.00	34.00	-
94	-	4116676075	SUSMITA DAS	14	5222.00	40.00	-
95	-	4116683432	MOUSUMI DESHMUKE	0	0.00	0.00	On Leave
96	-	4116676072	MOUSUMI BAULDAS	14	5222.00	40.00	-
97	-	4116683418	KAKALI KISKU	10	3730.00	28.00	-
98	-	4116677085	GEETA TUDU	11	4103.00	31.00	-
99	-	4116576635	LABONI MURMU	12	4476.00	34.00	-
100	-	4116724588	SUPARNA DAS	12	4476.00	34.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
101	-	4116678632	KUMKUM KAR	12	4476.00	34.00	-
102	-	4116683404	RUPA ROY	12	4476.00	34.00	-
103	-	4116678619	MITA BAULDAS	14	5222.00	40.00	-
104	-	4116678615	SOMA ROY	14	5222.00	40.00	-
105	-	4116678613	RITA MONDAL	19	7087.00	54.00	-
106	-	4116683394	PARBATI ROY	13	4849.00	37.00	-
107	-	4116677067	ANIMA SAMADDAR	6	2238.00	17.00	-
108	-	4114846171	CHANDANI KISKU	10	3730.00	28.00	-
109	-	4114846453	PANMONI MURMU	11	4103.00	31.00	-
110	-	4114860215	Sumitra Bauldas	12	4476.00	34.00	-
111	-	4114846222	PRATIMA HANSDA	8	2984.00	23.00	-
112	-	4116676758	FULMONI HEMBRAM	16	5968.00	45.00	-
113	-	4116751160	MALINA SAREN	16	5968.00	45.00	-
114	-	4117014308	PARBATI HANSDA	13	4849.00	37.00	-
115	-	4114846457	ANITA GHOSH	16	5968.00	45.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
116	-	4114846162	PAMPA KEORA	13	4849.00	37.00	-
117	-	4116683142	NARGIS KHATUN	12	4476.00	34.00	-
118	-	4116962860	KOBITA MUNDA SING	14	5222.00	40.00	-
119	-	4114859110	CHAMPA BIBI	10	3730.00	28.00	-
120	-	4116683037	MAMANI RUIDAS	11	4103.00	31.00	-
121	-	4116683013	MOUMITA MONDAL	13	4849.00	37.00	-
122	-	4116676847	MAYA DAS	13	4849.00	37.00	-
123	-	4116676878	SHRABANTI MANDI	13	4849.00	37.00	-
124	-	4116676900	JHARNA ROY	13	4849.00	37.00	-
125	-	4116724618	SUMITRA MALIK	7	2611.00	20.00	-
126	-	4114860204	SIMA MAJHI	10	3730.00	28.00	-
127	-	4116725834	MAYNA MANDI	3	1119.00	9.00	-
128	-	4116751168	BASANTI HANSDA	12	4476.00	34.00	-
129	-	4116725823	RUPALI MANDI	12	4476.00	34.00	-
130	-	4116725807	LAXMI HANSDA	8	2984.00	23.00	-



SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
131	-	4117091959	DIPA MUNDA	5	1865.00	14.00	-
132	-	4116725784	PRATIMA HEMBRAM	10	3730.00	28.00	-
133	-	4116751163	JHARNA MURMU	14	5222.00	40.00	-
134	-	4116750968	GITA HEMBRAM	6	2238.00	17.00	-
135	-	4116750963	UPAL TUDU	13	4849.00	37.00	-
136	-	4116725715	PARBATI KISKU	10	3730.00	28.00	-
137	-	4114846179	RACHANA MALIK	12	4476.00	34.00	-
138	-	4116725659	Jyotsna Bauladas	19	7087.00	54.00	-
139	-	4114846167	SOMA MAJHI	0	0.00	0.00	On Leave
140	-	4116725624	MANJU BAUL DAS	11	4103.00	31.00	-
141	-	4116751085	MITHU HANSDA	2	746.00	6.00	-
142	-	4118332820	RITALI HANSDA	12	4476.00	34.00	-
143	-	4114846214	SARASWATI MURMU	10	3730.00	28.00	-
144	-	4116676085	MADHABI SAREN	12	4476.00	34.00	-
145	-	4114846224	KAKALI MURMU	12	4476.00	34.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
146	-	4116725864	MAMANI MURMU	9	3357.00	26.00	-
147	-	4118332782	SILPA MAJHI	0	0.00	0.00	On Leave
148	-	4114860227	SUMITA CHOWDHURY	12	4476.00	34.00	-
149	-	4114860233	SUMITA TUDU	14	5222.00	40.00	-
150	-	4116724667	MANISHA HANSDA	8	2984.00	23.00	-
151	-	4114860210	SUMITA HANSDA	8	2984.00	23.00	-
152	-	4116724686	SEFALI HANSDA	14	5222.00	40.00	-
153	-	4116724707	AROTI RAY	11	4103.00	31.00	-
154	-	4116751158	TUMPA SOREN	21	4476.00	34.00	-
155	-	4116724708	MANJU BAUL DAS	11	4103.00	31.00	-
156	-	4116725318	DIPALI MURMU	13	4849.00	37.00	-
157	-	4116725341	RITA BAULDAS	6	2238.00	17.00	-
158	-	4116725357	Jhumpa Ray	11	4103.00	31.00	-
159	-	4116751071	NILIMA BAULDAS	12	4476.00	34.00	-
160	-	4116750966	SABITA MAJHI	12	4476.00	34.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
161	-	4116751067	SUMITRA MURMU	10	3730.00	28.00	-
162	-	4116725388	KABITA BESRA	14	5222.00	40.00	-
163	-	4114846236	JAMUNA SANTRA	14	5222.00	40.00	-
164	-	4116725397	KRISHNA BAUL DAS	6	2238.00	17.00	-
165	-	4116725845	BASANTI HANSDA	11	4103.00	31.00	-
166	-	4116725854	KHUKUMANI BAULDAS	11	4103.00	31.00	-
167	-	4114846142	SUKUMONI MANDI	7	2611.00	20.00	-
168	-	4117092024	BANI SAMANTA	14	5222.00	40.00	-
169	-	4114846199	BUDU MANDI	11	4103.00	31.00	-
170	-	4116724564	SUSAMA NAYEK	26	9698.00	73.00	-
171	-	4116803461	RUPALI SAREN	10	3730.00	28.00	-
172	-	4114859113	JAYANTI ADAK	14	5222.00	40.00	-
173	-	4114846150	DULARI HANSDA	12	4476.00	34.00	-
174	-	4114846452	SONALI DAS	11	4103.00	31.00	-
175	-	4114846204	ANITA CHOWDHURY	9	3357.00	26.00	-



SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
176	-	4116724606	SANDIPA MONDAL	11	4103.00	31.00	-
177	-	4116675628	SUMI HEMBRAM	17	6341.00	48.00	-
178	-	4116675239	RANI BAULDAS	11	4103.00	31.00	-
179	-	4116676781	ANIMA MANDI	13	4849.00	37.00	-
180	-	4116751171	MAYNA HANSDA	11	4103.00	31.00	-
181	-	4116683124	SHIKHA BAULDAS	10	3730.00	28.00	-
182	-	4116676801	PURNIMA MONDAL	12	4476.00	34.00	-
183	-	4116725686	MADHO HANSDA	14	5222.00	40.00	-
184	-	4116724535	Soma Sadhukhan	16	5968.00	45.00	-
185	-	4116788142	MANDIRA MANDI	11	4103.00	31.00	-
186	-	4116646528	JHARNA MURMU	11	4103.00	31.00	-
187	-	4114846174	MONIMALA DAS	11	4103.00	31.00	-
188	-	4116724684	KHUKUMANI PAUL	11	4103.00	31.00	-
189	-	4116092063	SAFINA SULTANA	3	1119.00	9.00	-
190	-	4119846335	BULTI SAMADDAR	12	4356.00	33.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
191	-	4117085624	RATNA SIKDAR	23	8349.00	63.00	-
192	-	4119846393	SANGITA ROY	13	4719.00	36.00	-
193	-	4119846418	SUKTARA BAULDAS	11	3993.00	30.00	-
194	-	4119846460	GITA BAULDAS	11	3993.00	30.00	-
195	-	4119846479	BANDANA BAULDAS	13	4719.00	36.00	-
196	-	4119846532	DIPALI DAS	11	3993.00	30.00	-
197	-	4119846554	PALLABI DAS	10	3630.00	28.00	-
198	-	4119846607	MANDIRA MURMU	13	4719.00	36.00	-
199	-	4119846634	SANAKA BAULDAS	6	2178.00	17.00	-
200	-	4119846827	APARNA BAULDAS	12	4356.00	33.00	-
201	-	4119846878	SAMPA BAULDAS	11	3993.00	30.00	-
202	-	4119847145	JHUMA BAULDAS	11	3993.00	30.00	-
203	-	4119847154	TUKTUKI MURMU	10	3630.00	28.00	-
204	-	4119847168	BULTI BAULDAAS	11	3993.00	30.00	-
205	-	4119847190	BAISAKHI MURMU	12	4356.00	33.00	-

SNo.	Is Disable	IP Number	IP Name	No. Of Days	Total Wages	IP Contribution	Reason
206	-	4119847200	CHADMUNI MURMU	16	5808.00	44.00	-
207	-	4119847218	DEBIKA HANSDA	13	4719.00	36.00	-
208	-	4119847230	GITA MURMU	13	4719.00	36.00	-
209	-	4119847258	MINU MURMU	10	3630.00	28.00	-
210	-	4119847284	SATARUPA BAULDAS	12	4356.00	33.00	-
211	-	4119847304	BINAPANI BAULDAS	10	3630.00	28.00	-
212	-	4120022029	ASHA MALIK	13	4719.00	36.00	-
213	-	4120023405	ANAMIKA MURMU	10	3630.00	28.00	-
214	-	4120023506	TOTA BAULDAS	10	3630.00	28.00	-
215	-	4120023546	MINU KISKU	12	4356.00	33.00	-
216	-	4120023567	LAKSHMI HEMBRAM	8	2904.00	22.00	-
217	-	4120023581	DURGA MANDI	11	3993.00	30.00	-



## Occupational Health Surveillance:







**Ambulance:**





# **Annexure-14**

## Parking space of Trucks for loading and unloading of materials:



# **Annexure-15**



## Greenbelt pictures:







# **Annexure-16**





# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025 – 26.03.2025
			Period of Analysis	:	26.03.2025 – 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ambient Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/III
			Report No.	:	ENV/44/March/TR(A)/III/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : Near Accounts Office
2. Duration of Sampling : 24 hrs. (11:00 a.m. – 11:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 33.0
2. Average Relative Humidity (%) : 60.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of PM <sub>2.5</sub>	µg/m <sup>3</sup>	IS 5182 (Part 24) : 2019	36.31	60.0
2.	Concentration of PM <sub>10</sub>	µg/m <sup>3</sup>	IS 5182 (PART 23) : 2019	67.51	100.0
3.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	6.51	80.0
4.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	19.97	80.0
5.	Concentration of CO	mg/m <sup>3</sup>	IS 5182 (Part 10) : 2019	0.16	2.0

Remarks : Limit as per National Ambient Air Quality Standards Central Pollution Control Board Notification, New Delhi, the 18<sup>th</sup> November, 2009.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

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# ENVIROCHECK

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Accredited by NABL (ISO/IEC 17025:2017)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.				Type of Industry	:	Distillery				
Address	:	Mahanad, Polba, Hooghly				Sampling Date	:	25.03.2025 – 26.03.2025				
						Period of Analysis	:	26.03.2025 – 27.03.2025				
						Date of Issue	:	29.03.2025				
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan				:	No	Type of Sample	:	Ambient Air	
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/III		Report No.	:	ENV/44/March/TR(A)/III/24-25			

### A] GENERAL INFORMATION

1. Location of Sampling : Near Accounts Office
2. Duration of Sampling : 24 hrs. (11:00 a.m. - 11:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 33.0
2. Average Relative Humidity (%) : 60.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Hydrocarbon	mg/m <sup>3</sup>	IS 5182 (Part XVII) 1979, RA 2003	3.50	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

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# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TC-6014

## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025 – 26.03.2025
			Period of Analysis	:	26.03.2025 – 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ambient Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/IV
			Report No.	:	ENV/44/March/TR(A)/IV/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : South – East Side of the Plant
2. Duration of Sampling : 24 hrs. (10:00 a.m. – 10:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 32.0
2. Average Relative Humidity (%) : 58.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of PM <sub>2.5</sub>	µg/m <sup>3</sup>	IS 5182 (Part 24) : 2019	31.27	60.0
2.	Concentration of PM <sub>10</sub>	µg/m <sup>3</sup>	IS 5182 (PART 23) : 2019	67.47	100.0
3.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	5.20	80.0
4.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	14.80	80.0
5.	Concentration of CO	mg/m <sup>3</sup>	IS 5182 (Part 10) : 2019	0.14	2.0

Remarks : Limit as per National Ambient Air Quality Standards Central Pollution Control Board Notification, New Delhi, the 18<sup>th</sup> November, 2009.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata -700028 Ph. 25497490  
Laboratory : 189, 190, 192, & 51, Rastraguru Avenue, Kolkata -700028  
E-mail : info@envirocheck.in / envirocheck50@gmail.com ■ Website : www.envirocheck.in  
Branch Office : Siliguri ■ Haldia ■ Durgapur ■ Dhanbad ■ Port Blair ■ Noida





Recognised by MoEF&CC, WBPCB & JSPCB  
Accredited by NABL (ISO/IEC 17025:2017)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025 - 26.03.2025
			Period of Analysis	:	26.03.2025 - 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ambient Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/IV
			Report No.	:	ENV/44/March/TR(A)/IV/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : South - East Side of the Plant
2. Duration of Sampling : 24 hrs. (10:00 a.m. - 10:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 32.0
2. Average Relative Humidity (%) : 58.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Hydrocarbon	mg/m <sup>3</sup>	IS 5182 (Part XVII) 1979, RA 2003	2.60	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 Phone [ 033-25792891/25497490  
Laboratory : 51, 185, 186, 189,190, 192 & 326/3 Rastraguru Avenue, Kolkata - 700028  
Email : envirocheck50@gmail.com / info@envirocheck.in/ / Website : www.envirocheck.in





# ENVIROCHECK

Recognised by MoEF & CC, WBPCB & JSPCB  
Accredited by NABL (ISO/IEC 17025:2017) & NABET (CERTIFICATE NO.- NABET/EIA/2326/IA 0117)  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.	Type of Industry	:	Distillery
Address	:	Mahanad, Polba, Hooghly	Sampling Date	:	25.03.2025 – 26.03.2025
			Period of Analysis	:	26.03.2025 – 27.03.2025
			Date of Issue	:	29.03.2025
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
			Type of Sample	:	Ambient Air
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/V
			Report No.	:	ENV/44/March/TR(A)/V/24-25

### A] GENERAL INFORMATION

1. Location of Sampling : South – West Side of the Plant
2. Duration of Sampling : 24 hrs. (10:00 a.m. – 10:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 32.0
2. Average Relative Humidity (%) : 58.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Concentration of PM <sub>2.5</sub>	µg/m <sup>3</sup>	IS 5182 (Part 24) : 2019	42.15	60.0
2.	Concentration of PM <sub>10</sub>	µg/m <sup>3</sup>	IS 5182 (PART 23) : 2019	68.23	100.0
3.	Concentration of SO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 2) 2017 & ASTM D 2914-01, Sec. 11 (Vol. 11.07) : 2017	5.85	80.0
4.	Concentration of NO <sub>2</sub>	µg/m <sup>3</sup>	IS 5182 (Part 6) 2017 & ASTM D 1607-91 : Sec. 11 (Vol. 11.07) : 2018	18.50	80.0
5.	Concentration of CO	mg/m <sup>3</sup>	IS 5182 (Part 10) : 2019	0.14	2.0

Remarks : Limit as per National Ambient Air Quality Standards Central Pollution Control Board Notification, New Delhi, the 18<sup>th</sup> November, 2009.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata -700028 Ph. 25497490  
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Branch Office : Siliguri ■ Haldia ■ Durgapur ■ Dhanbad ■ Port Blair ■ Noida



# ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB

Accredited by NABL (ISO/IEC 17025:2017)

Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



## TEST REPORT

FORMAT NO : ENV/FM/37

Name of the Industry	:	Alpine Distilleries Pvt. Ltd.				Type of Industry	:	Distillery				
Address	:	Mahanad, Polba, Hooghly				Sampling Date	:	25.03.2025 – 26.03.2025				
						Period of Analysis	:	26.03.2025 – 27.03.2025				
						Date of Issue	:	29.03.2025				
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan				:	No	Type of Sample	:	Ambient Air	
Sample Condition	:	Sealed	Sample ID No.	:	ENV/44/March/A/V		Report No.	:	ENV/44/March/TR(A)/V/24-25			

### A] GENERAL INFORMATION

1. Location of Sampling : South - West Side of the Plant
2. Duration of Sampling : 24 hrs. (10:00 a.m. - 10:00 a.m.)

### B] METEOROLOGICAL INFORMATION

1. Average Temperature (°C) : 32.0
2. Average Relative Humidity (%) : 58.0
3. Barometric Pressure (mm of Hg) : 754.0
4. Smell or Odour : No Remarkable Smell
5. Weather Condition : Clear

### C] RESULT

SL. NO.	PARAMETER	UNIT	METHOD NO.	RESULT	LIMIT
1.	Hydrocarbon	mg/m <sup>3</sup>	IS 5182 (Part XVII) 1979, RA 2003	1.80	N.A.

Remarks : N.A. means Not Available.  
: Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*

Dr. SUMIT CHOWDHURY  
Technical Manager

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Laboratory : 51, 185, 186, 189, 190, 192 & 326/3 Rastraguru Avenue, Kolkata - 700028  
Email : envirocheck50@gmail.com / info@envirocheck.in/ / Website : www.envirocheck.in





# **Annexure-17**



# ENVIROCHECK

Recognised by MoEF & CC, WBPCB & JSPCB

Accredited by NABL (ISO/IEC 17025:2017) & NABET (CERTIFICATE NO. - NABET/EIA/2326/IA 0117)

Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



**FORMAT NO. ENV/FM/53**

## TEST REPORT

• Name of Industry / Company / Factory / Office	:	Alpine Distilleries Pvt. Ltd.			
• Address	:	Village & Post – Mahanad, P.S. Polba, District - Hooghly, Pin - 712149			
• Type of Industry	:	Distillery			
• Sampling Plan & Procedure	:	ENV/SOP/02			
• Deviation from the Sampling Method & Plan	:	No			
• Type of Sample	:	Noise Level Study			
• Sample ID	:	ENV/16/ Mar/N	Report ID	:	ENV/16/Mar/(TR)N/24-25
• Date of Study	:	25/03/2025	Reporting Date	:	28/03/2025
• Method No.	:	IS 15575 (Part 2), 2022	Time of Duration of Noise	:	20 Minutes
• Sample Monitored by	:	Mr. Manik Saha	Height from Ground Level	:	4 Feet.

### RESULT OF NOISE LEVEL STUDY

Sl. No.	Location Name	dB (A) - (Noise Data)										Time (Hours)	Min dB (A)	Max dB (A)	L <sub>eq</sub> dB (A)	Limit in LeqdB(A)
1.	Near Accounts Office	66.3	64.5	60.3	68.4	69.4	61.9	63.8	65.4	62.8	68.1	11:00 – 11:20 A.M (Day Time)	60.3	69.4	65.97	A. Industrial Area (Day Time – 75.0) (Night Time – 70.0)
2.	Near Accounts Office	55.9	52.0	54.3	55.3	53.0	53.8	52.6	51.7	53.5	59.9	10:00 – 10:20 P.M (Night Time)	51.7	59.9	54.95	
3.	Centre Point of the Plant	62.5	63.4	64.6	63.8	62.9	60.4	61.8	62.3	63.3	64.8	11:30 – 11:50 A.M (Day Time)	60.4	64.8	63.15	B. Commercial Area (Day Time – 65.0) (Night Time – 55.0)
4.	Centre Point of the Plant	51.2	52.3	50.7	52.7	53.6	54.9	52.9	52.6	53.1	51.7	10:30 – 10:50 P.M (Night Time)	50.7	54.9	52.72	
5.	South East Side of the Plant	64.3	65.7	68.3	60.3	69.2	62.8	67.3	68.7	69.6	64.7	1:00 – 1:20 P.M (Day Time)	60.3	69.6	66.93	C. Residential Area (Day Time – 55.0) (Night Time – 45.0)
6.	South East Side of the Plant	52.7	55.7	56.6	60.2	61.5	59.7	60.2	61.4	56.6	58.4	11:00 – 11:20 P.M (Night Time)	52.7	61.5	59.02	
7.	South West Side of the Plant	58.9	60.2	61.3	59.4	60.2	62.2	63.4	58.4	59.6	65.2	2:00 – 2:20 P.M (Day Time)	58.4	65.2	61.42	D. Silent Zone (Day Time – 50.0) (Night Time – 40.0)
8.	South West Side of the Plant	52.2	50.2	54.6	56.8	59.2	60.4	58.3	61.4	57.6	55.2	11:30 – 11:50 P.M (Night Time)	50.2	61.4	57.73	

> End of Report <

\*\*Remarks : Result relates only to the Sample Tested

** Mean of L <sub>eq</sub> - Equivalent to Sound Energy	** Central Pollution Control Board, Ministry of Environment & Forests Government of India & Department of Environment, Government of West Bengal)	
	**Day Time is reckoned in between 6:00 A.M & 10:00 P.M	**Night Time is reckoned in between 10:00 P.M & 6:00 A.M
PERMISSIBLE NOISE EXPOSURE FOR INDUSTRIAL WORKERS / Source : The Noise Pollution (Regulation and Control) Rules, 2000		
Hours	Limit in dB(A)	
8	90	
4	93	
2	96	
1	99	
1/2	102	
1/4	105	
1/8	108	
1/16	111	
1/32	114	
(2 minutes or less)	-	

Reviewed By:

Dy. Quality Manager

Authorized Signatory:

Quality Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 { 033-25792891/25497490, Fax : 033-25299141

Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 { 033-25792889

Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in

Branch Office : • Siliguri • Haldia • Durgapur • Dhanbad • Gangtok • Port Blair • Dehradun • New Delhi

Overseas : • UAE • Qatar • Netherlands

# **Annexure-18**



## Rainwater Harvesting Pond:



# **Annexure-19**

## CSR Activities:



Blood Donation camp





Bus Stop development in nearby village





Tree Plantation Program

Govt. of West Bengal  
Chinsura (Imambara) Dist. Hospital (Hooghly Dist Hosoiatal) Blood Centre - BCSU  
Chinsurah-712101  
Licence No. - DL-181MB/SLA/CLAA/WB

Group List Report

Camp Code: ISH-25-94 , Camp Date:08-04-2025 00:00:00  
Sponsored By:ALPINE  
Organized By:MEMBERS  
Venue:MAHANAD

UNIT NO.	DONOR NAME	BLOOD GROUP	AGE (YEARS)	SEX
ISH-25-94-1/WB	PARITOSH MANNA	O+	36	Male
ISH-25-94-2/WB	MD ADNAR ALI	A+	33	Male
ISH-25-94-3/WB	SANDIP CHAKRABORTY	AB+	49	Male
ISH-25-94-4/WB	SUNNY PANWAR	O+	36	Male
ISH-25-94-5/WB	SUKHDEV SINGH	A+	38	Male
ISH-25-94-6/WB	DEEPAN SHU GUPTA	O+	36	Male
ISH-25-94-7/WB	SHAMSHER SINGH	O+	40	Male
ISH-25-94-8/WB	DINESH MURMU	B+	33	Male
ISH-25-94-9/WB	AMITAV GHOSH	O+	47	Male
ISH-25-94-10/WB	UDAY MURMU	A+	42	Male
ISH-25-94-11/WB	MANAS MONDAL	A+	32	Male
ISH-25-94-12/WB	SRIKANT SAREN	B+	30	Male
ISH-25-94-13/WB	RAJA MONDAL	AB+	24	Male
ISH-25-94-14/WB	MONGAL MURMU	A+	33	Male
ISH-25-94-15/WB	SATRUNGHNA BAUL DAS	B+	48	Male
ISH-25-94-16/WB	BISTHU BAUL DAS	AB+	37	Male
ISH-25-94-17/WB	AVIJIT BAUL DAS	O+	25	Male
ISH-25-94-18/WB	GANESH MAJHI	A+	29	Male
ISH-25-94-19/WB	SUBHANKAR DAS	B+	25	Male
ISH-25-94-20/WB	GUR CHAT SINGH	A+	29	Male
ISH-25-94-21/WB	RAVI KUMAR	AB+	37	Male
ISH-25-94-22/WB	SOMEN ROY	B+	60	Male
ISH-25-94-23/WB	DINESH BAUL DAS	AB+	23	Male
ISH-25-94-24/WB	MANISH TOMAR	O+	26	Male
ISH-25-94-25/WB	ASISH SAHA	B+	37	Male
ISH-25-94-26/WB	RUPATAN TUDU	O+	41	Male
ISH-25-94-27/WB	SUJAN DAS	B+	31	Male
ISH-25-94-28/WB	SATISH KUMAR	B+	25	Male
ISH-25-94-29/WB	MITHILESH PRAJAPATI	A+	28	Male
ISH-25-94-30/WB	LAXMI SOREN	A+	27	Female
ISH-25-94-31/WB	CHAMPA BIBI	B+	27	Female
ISH-25-94-32/WB	BINOD MALIK	O+	29	Male
ISH-25-94-33/WB	SUROJIT DUTTA	O+	31	Male
ISH-25-94-34/WB	KUMAR	O+	32	Male
ISH-25-94-35/WB	NITISH KUMAR	B+	32	Male
ISH-25-94-36/WB	RAMJIT MANDI	O+	36	Male
ISH-25-94-37/WB	KRISHNENDU PAL	O+	40	Male



UNIT NO.	DONOR NAME	BLOOD GROUP	AGE (YEARS)	SEX
ISH-25-94-38/WB	SAHIL	AB+	25	Male
ISH-25-94-39/WB	SUMIT TOMAR	O+	22	Male
ISH-25-94-40/WB	PARTHA GHOSH	B+	24	Male
ISH-25-94-41/WB	BAPI MURMU	B+	43	Male
ISH-25-94-42/WB	PRADIP BAUL DAS	B+	26	Male
ISH-25-94-43/WB	BHARAT BHUSAN RAM	B+	45	Male
ISH-25-94-44/WB	ARUN GAUTAM	B+	39	Male
ISH-25-94-45/WB	AJIT KV PURI	A+	36	Male
ISH-25-94-46/WB	BIBHAS GIRI	O+	30	Male
ISH-25-94-47/WB	UPAL TUDU	AB+	32	Female
ISH-25-94-48/WB	DULALI HASDA	O+	30	Female
ISH-25-94-49/WB	MINU KISKU	B+	28	Female
ISH-25-94-50/WB	RAJNATH YADAV	A+	38	Male
ISH-25-94-51/WB	BAISAKHI MURMU	AB+	60	Male
ISH-25-94-52/WB	ADHIR KHAMARU	A+	53	Male
ISH-25-94-53/WB	SOUMEN DEY	A-	26	Male

# **Annexure-20**

## Laboratory setup in plant:





# **Annexure-21**



# The Telegraph

ALPINE DISTILLERIES PVT. LTD.  
banyanbazar

CALCUTTA: FRIDAY 13 MARCH 2015 Rs 3.00

**STOP ONE**  
The Telegraph

**miscellaneous**  
Lab Technician for Testing Ash Content and Density etc. Apply [gupta.ransal@gmail.com](mailto:gupta.ransal@gmail.com)  
833885 1644230

**BUSINESS & SERVICE**  
Require serious people to work in planning/ Business Dev area. Flexible times incredible rewards.  
9007827000 231842

**SCORE**  
Registration free get high life style through table & escorts 100% guarantee & dropping facility.  
9089149900/7248208844

**notice**  
This is for information that Alpine Distilleries Pvt. Ltd. is being seconded for environmental clearance vide E No. J1011/2272022A II (U) Dtd. 23.02.2015 by Ministry of Environment, Forests and Climate Change, Govt of India for proposed Grain based Distillery Project at Vill. Mahanad, Mouza- Meghar & Nagarpara, PS-Polba, Dist-Hooghly, PIN-712149. More information available with Ministry of Environment, Forests & Climate Change website at <http://environment.in>

**change of name**  
I Bakul Kishore Saha S/o Lt. Gour Kishore Saha of 16/7 A.O. Rd. PO Khagra, Dt. Murshidabad to state that in HS Certificate and in Passport my middle name have been written as Kisor and father's middle name as Kishor but in all other records as Kishore Saha stated in affidavit. Vide affidavit at Berhampur Court I declare that I Bakul Kisor Saha and Bakul Kishore Saha is same and identical one.  
1331

**tender**  
THUPURA STATE ELECTRICITY LTD. (A Government of Tripura Enterprise) Office of the Deputy General Manager (Materials Management) Electrical Store Division, Arundhatia, Agartala. NO FIN/19/UGM/ESD/1323-397. Dated 11.03.2015. Notice inviting tender for supply of materials for the Electrical Store Division, Arundhatia, Agartala. The tender shall be received up to 10.00 pm on the last date of receiving and shall be opened on the same day at 2.30 pm. For details please visit [www.tenders.gov.in](http://www.tenders.gov.in) and [www.tenders.gov.in](http://www.tenders.gov.in) and TSCCL's official website (URL: <http://www.tsccl.gov.in>)

**The Telegraph**  
AIR SURCHARGE TRIPURA/IMPHAL-1.00 MUMBAI AND BEYOND-5.00; DELHI AND BEYOND/CHENNAI-5.00; BANGALORE/PORT BLAIR-7.00.

**miscellaneous**  
Basirhat Municipality Memo No. 2404/BM/2014-15. Date: 11/03/2015. Applications are invited by the Board of Councilors of Basirhat Municipality from eligible Indian citizens for recruitment posts as some vacant on the mentioned Website. The format of the application form and detailed information for each post are available on the Website: [www.basirhatmunicipality.in](http://www.basirhatmunicipality.in). The last date for receipt of filled-in application is on 10.04.2015 (till 4.30 p.m.). Atasi Basirhat Chairperson, Basirhat Municipality. 1643774 13680

**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

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Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

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**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

**miscellaneous**  
Ecotech, a 15 year old ISO-Certified company, requires telecallers for UK and US Survey process. Salary: 6k-18k. Team leader with team is welcome. Walk-in with your CV at 13B, Bidhan Sarani, Kol-6 (Near Vidyasagar College) on March 14 & 15 (11AM - 6PM) 9088044353.

**purchase & sale**  
HARSH TRADING COMPANY. Leasing Dispensing running LPG Pump is ready to sale at 8, Kartick Ch. Dutta Road, Howrah-1. Near CSTC Depot at reasonable rate. Interest to person on request to contact Mobile No. 9163871504. 18172

**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

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**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

**THE ASIATIC SOCIETY Kolkata**  
Applications are invited from officers under Central/State Government for appointment by

**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

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**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

**Announcement**  
Bookings for Bari Bazar

**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.

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**ALPINE DISTILLERIES**  
Male escort with high income through drop. 100% Govt. Regd. Call 9051932826, 8336883852.







# **Annexure-22**

F. No. J-11011/227/2012- IA II (I)  
**Government of India**  
Ministry of Environment, Forests and Climate Change  
(I.A. Division)

Indira Paryavaran Bhawan  
Aliganj, Jorbagh Road,  
New Delhi -110003

E-mail : lk.bokolia@nic.in  
Telefax : 011: 24695401  
Dated: 23<sup>rd</sup> February 2015

To,  
✓ Shri Debraj Mukherjee (Director)  
M/s Alpine Distillery Pvt. Ltd.  
11, Swinhoe Lane, P.O. and P. S. Kasba,  
Kolkata, West Bengal

E-mail: [alpine.distillery@gmail.com](mailto:alpine.distillery@gmail.com) ; [jain\\_yp@yahoo.com](mailto:jain_yp@yahoo.com) ; Fax No. : 033-32961791

**Subject:** Grain based Distillery (60 KLPD) along with Cogeneration Power Plant (3.0 MW) at Village Mahanad, Block Polba-Dadpur, Polba, District Hoogly, West Bengal by M/s Alpine Distilleries Pvt. Ltd. — Environmental clearance reg.

**Ref. :** Your letter no. nil dated nil received in the Ministry on 24<sup>th</sup> September, 2014.

Sir,

Kindly refer to your letter dated nil alongwith project documents including Form I, Terms of References, Pre-feasibility Report, EIA/EMP Report alongwith Public Hearing Report regarding above mentioned project.

2.0 The Ministry of Environment, Forests and Climate Change has examined the application. It is noted that proposal is for setting up of the Grain based Distillery (60 KLPD) along with Cogeneration Power Plant (3.0 MW) at Village Mahanad, Block Polba-Dadpur, Polba, District Hoogly, West Bengal. Total plot area is 4.5 ha of which greenbelt will be developed in 18967 m<sup>2</sup>. Total project cost is Rs. 60 crores. Rs. 7.35 crores and Rs. 2.75 Crores per annum have been earmarked towards capital and recurring cost per annum for implementation of environmental management plan. It is reported that no eco-sensitive area such as national park/wild life sanctuary / biosphere reserve /reserve forest is located within 10Km. Distillery will be operated for 330 days in a year.

3.0 Bag filter alongwith stack of adequate height will be provided to coal/biomass fired boiler (25 TPH) to control particulate emissions within 50 mg/Nm<sup>3</sup>. Total fresh water requirement from ground water source will be 660 m<sup>3</sup>/day for distillery and CPP. Spent wash generation will be 360 m<sup>3</sup>/day. Spent wash will be passed through decanter and concentrated in multi-effect evaporator (MEE). Thick syrup and wet cake will be mixed together to form Distiller's Wet Grains with Soluble (DWGS) to achieve zero discharge. DWGS will be dried to form Distiller's Dry Grains with Soluble (DDGS). Spentlees, MEE condensate and utilities wastewater will be treated in effluent treatment plant (ETP) comprising UASBR followed by aerobic treatment and tertiary treatment and used as make water for cooling tower. No effluent will be discharged outside the factory premises and 'Zero' effluent discharge concept will be implemented. Storage capacity for spent wash lagoon will be 5 days. DDGS will be sold as cattle feed. Fly ash will be sold to the brick manufacturers/cement. Used oil will be sent to authorized recyclers/re-processors.

4.0 Public hearing/public consultation meeting was conducted on 11<sup>th</sup> September, 2013.



5.0 All cane juice/non-molasses based distillery (>60 KLD) are listed at S.N. 5(g) (ii) under category 'A' and appraised at Central level.

6.0 The proposal was considered by the Expert Appraisal Committee (Industry) in its 3<sup>rd</sup> and 28<sup>th</sup> meetings held during 3<sup>rd</sup> –5<sup>th</sup> December, 2012 and 1<sup>st</sup> December – 2<sup>nd</sup> December, 2014 respectively. The Committee recommended the proposal for environmental clearance. The Committee recommended the proposal for environmental clearance. Project Proponent and the EIA Consultant namely M/s EN-Vision Enviro Engineers Pvt. Ltd., have presented EIA / EMP report as per the TOR. EAC has found the EIA / EMP Report and additional information to be satisfactory and in full consonance with the presented TORs. The Committee recommended the proposal for environmental clearance.

7.0 Based on the information submitted by the project proponent, the Ministry of Environment, Forests and Climate Change hereby accords environmental clearance to above project under the provisions of EIA Notification dated 14<sup>th</sup> September 2006, subject to the compliance of the following Specific and General Conditions:

**A. SPECIFIC CONDITIONS:**

- i) Distillery unit shall be based on Grain based only and no Molasses based distillery unit shall be operated. The unit will use bagasse if available.
- ii) Bag filter alongwith stack of adequate height shall be provided to Coal/rice husk fired boiler to control particulate emission within 50mg/Nm<sup>3</sup>. At no time, the emission levels should go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.
- iii) In plant, control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/materials, multi-cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work zone environment, product, raw materials storage area etc. shall be regularly monitored and records shall be maintained. The emissions shall conform to the limits imposed by West Bengal State Pollution Control Board (WBSPCB).
- iv) Pucca approach road to project site shall be constructed prior to commencing construction activity of the main distillery so as to avoid fugitive emissions.
- v) The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.
- vi) The company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office of MOEF, the respective Zonal office of CPCB and the WBSPCB. The levels of PM<sub>2.5</sub>, PM<sub>10</sub>, SO<sub>2</sub>, NO<sub>x</sub>, CO and HC (Methane) in ambient air shall be monitored and displayed at a convenient location near the main gate of the company and at important public places.
- vii) Total fresh water requirement from ground water source shall not exceed 660 m<sup>3</sup>/day for distillery and cogeneration unit and prior permission shall be obtained from the CGWA/SGWA. Water



consumption shall be reduced by adopting 3 R's (reduce, reuse and recycle) concept in the process.

- viii) Spent wash generation shall not exceed 6 KI/KI of alcohol. Spent wash shall be treated through decanter and concentrated in multi-effect evaporator (MEE) followed by dryer to form DDGS. Spentlees, MEE condensate, effluent from bottle washing, utilities and cogeneration unit shall be treated in effluent treatment plant (ETP) and water quality of treated effluent shall meet the norms prescribed by CPCB/SPCB.
- ix) No effluent from distillery and co-generation power plant shall be discharged outside the factory premises and 'Zero' effluent discharge concept shall be adopted.
- x) Online continuous monitoring of flow and pollutants in the treatment plant to be installed and monitored by the respective Regional Office of MEF&CC/SPCB. Data shall be uploaded on the company website or in public domain.
- xi) Process effluent/any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.
- xii) Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this Ministry. The ground water quality monitoring for pH, BOD, COD, Chloride, Sulphate and Total Dissolve Solids shall be monitored and report submitted to the Ministry's Regional Office at Bhubaneshwar and WBSPCB.
- xiii) No storage of wet cake shall be done at site to avoid odour problem. An additional dryer shall be installed so that at any time wet cake is not sold then wet cake shall be converted into dry cake by operating additional dryer.
- xiv) Coal storage shall be done in such a way that it does not get air borne or fly around due to wind. For this, it shall be kept in wet form.
- xv) Fly ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing alongwith the storm water. Direct exposure of workers to fly ash & dust shall be avoided.
- xvi) Fire fighting system shall be as per norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for fire fighting shall be made to control fire from the alcohol storage tank.
- xvii) Risk Assessment shall be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to the Ministry and its Regional Office at Bangalore within six months.
- xviii) Occupational health surveillance programme shall be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health centre shall be strengthened and the regular medical test records of each employee shall be maintained separately.
- xix) Dedicated parking facility for loading and unloading of material shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road.



- xx) As proposed, green belt over 33 % of the total project area shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
- xxi) All the commitment made regarding issues raised during the Public Hearing/consultation meeting held on 11<sup>th</sup> September, 2013 shall be satisfactorily implemented and a separate budget for implementing the same shall be allocated and information submitted to the Ministry's Regional Office at Bhubaneshwar.
- xxii) At least 5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on locals need and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office at Bhubaneshwar. Implementation of such program shall be ensured accordingly in a time bound manner.
- xxiii) Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.

**B. GENERAL CONDITIONS:**

- i. The project authorities must strictly adhere to the stipulations made by the West Bengal State Pollution Control Board (WBSPCB), State Government and any other statutory authority.
- ii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- iii. The locations of ambient air quality monitoring stations shall be decided in consultation with the West Bengal State Pollution Control Board (WBSPCB) and it shall be ensured that at least one station is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.
- iv. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- v. The Company shall harvest rainwater from the roof-tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.
- vi. During transfer of materials, spillages shall be avoided and garland drains be constructed to avoid mixing of accidental spillages with domestic wastewater and storm water drains.
- vii. Usage of Personnel Protection Equipments by all employees/ workers shall be ensured.



- viii. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- ix. The company shall also comply with all the environmental protection measures and safeguards proposed in the project report submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.
- x. The company shall undertake CSR activities and all relevant measures for improving the socio-economic conditions of the surrounding area.
- xi. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- xii. A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- xiii. The company shall earmark sufficient funds for recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- xiv. A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from who suggestions/ representations, if any, were received while processing the proposal.
- xv. The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the West Bengal State Pollution Control Board. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- xvi. The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated shall be submitted to the Gujarat Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Bhopal Regional Offices of MoEF by e-mail.
- xvii. The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <http://envfor.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.
- xviii. The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.

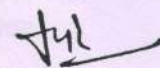


8.0 The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.

9.0 The Ministry reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner will implement these conditions.

10.0 The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986 Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

11.0 Environmental Clearance is issued to M/s Alpine Distilleries Pvt. Ltd Grain based Distillery (60 KLPD) along with Cogeneration Power Plant (3.0 MW) at Village Mahanad, Block Polba-Dadpur, Polba, District Hongly, West Bengal.



(Lalit Bokolia)  
Additional Director

**Copy to :-**

1. The Secretary, Department of Environment, Govt. of West Bengal, Kolkata, West Bengal.
2. The Chairman, Central Pollution Control Board, Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
3. The Chairman, West Bengal Pollution Control Board, Parivesh Bhawan, 10A Block-LA Sector-III, Salt Lake, Kolkata - 700091, West Bengal.
4. The Chief Conservator of Forests, Regional Office (EZ), Ministry of Environment, Forests and Climate Change, A-3, Chandrashekharapur, Bhubaneswar - 751 023, Orissa.
5. Monitoring Cell, Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi.
6. Guard File / Record File/ Notice Board.



(Lalit Bokolia)  
Additional Director

# **Annexure-23**



NOC No 159725

## WEST BENGAL POLLUTION CONTROL BOARD

Panbesh Bhawan  
10A, Block - LA, Sector III, Bidhannagar  
Kolkata - 700 105



Memo No. 380/hg-no-o/19/0133

Dated 03.06.19

From:  
Member Secretary,  
West Bengal Pollution Control Board



To: Alpine Distilleries (P) Ltd.  
OT - 231, Salt Lake, Sec.- II,  
P.O.- Sech Bhaban, P. Bidhannagar (East),  
Kolkata - 700 091.

Sub: Consent to Establish (NOC) from Environmental Point of View

Ref: Your letter No. ... dated 24.04.2019

## WEST BENGAL

Dear Sirs,

In response to the application for Consent to Establish (NOC) for proposed Unit of M/s

Alpine Distilleries (P) Ltd.

for manufacturing/storing/installation of IMR (Indian Made Foreign Liquor) 1,800 KL/month  
and installation of 2nos.D.G.set of capacity 15 KVA & 250 KVA (both Green DG)

at Plot/Dag no: 254, 259, 260, 262, 275, 389, Kh: 1095, Jh: 2, Mouza: Meghsari, P.O. & G.P.

Mahanad, under Polba P.S., Dist.- Hooghly, Pin- 712 149.  
this is to inform you that this Board hereby grants the Consent to Establish (NOC) from the environmental point  
of the above subject to the following conditions and special conditions annexed.

1. The quality of sewage and trade effluent to be discharged from your factory shall satisfy the permissible limits as prescribed in IS: 2490 (Pt. I) of 1974, and/or its subsequent amendment and Environment (Protection) Rules 1986.
2. Suitable measures to treat your effluent shall be adopted by you in order to reduce the pollutional load so that the quality of the effluent satisfies the standards mentioned above.
3. You shall have to apply to this Board for its consent to operate and discharge of sewage and trade effluent according to the provisions of the water (Prevention & Control of Pollution) Act, 1974. No sewage or trade effluent shall be discharged by you without prior consent of this Board.
4. All emission from your factory shall conform to the standards as laid down by this Board.
5. No emission shall be permitted without prior approval of this Board and you shall apply to this Board for its consent to operate and atmospheric emission as per provision of the Air (Prevention & Control Pollution) act, 1981.
6. No industrial plant, furnace, flues, chimneys, control equipment, etc. shall be constructed/reconstructed/erected/re-erected without prior approval of this Board.



159725

7 You shall comply with

- (i) Water (Prevention and Control of Pollution) Cess Act, 1977, if applicable.
- (ii) Water (Prevention and Control of Pollution) Cess Act, 1978, if applicable.
- (iii) Environment (Protection) Act, 1986
- (iv) Environment (Protection) Rules, 1986
- (v) Hazardous Wastes (Management and Handling) Rules, 1989 and Amended Rules, 2000
- (vi) Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 and Amended Rules, 2000
- (vii) Manufacture, Use, Import and Storage and Hazardous Micro Organisms, Genetically Engineered Organisms or Cell Rules, 1989
- (viii) The Public Liability Insurance Act, 1991 and Amended Act, 1992
- (ix) The Public Liability Insurance Rules, 1991 and Amended Rules 1993
- (x) Biomedical Wastes (Management & Handling) Rules, 1998 and Amended Rules 2000 if applicable.
- (xi) Recycled Plastics Manufacture and Usage Rules 1999, if applicable and
- (xii) Ozone Depleting Substances (Regulation & Control) Rules, 2000, if applicable

8. You will have to abide by any other stipulations as may be prescribed by any authority/local bodies/Government Departments etc.

SPECIAL CONDITION: please see the annexure.

Investment Rs.16,48,00,000/-

Any violation of the aforesaid conditions shall entail cancellation of this Consent to Establish (NOC)

Yours faithfully,

Member Secretary,  
West Bengal Pollution Control Board

Dated: Environmental Engineer  
Hooghly R.O., W.B.P.C.B.

Memo No. \_\_\_\_\_

Copy forwarded for information to:

1. Chief Inspector of Factories, Government of West Bengal, N. S. Building, Kolkata-700 001
2. Director of Industries/Director of Cottage & Small Scale Industries, Government of West Bengal, N. S. Building, Kolkata-700 001
3. Guard file, West Bengal Pollution Control Board.
4. Environmental Engineer, VII/Alipur R.O./Howrah R.O./Hooghly R.O./B.R.O./D.R.O./Haldia R.O./S.R.O./Asansol/ Sub-R.O./WBPC Board

Paribesh Bhawan  
10A, LA-Block, Sector-III  
Salt Lake City,  
Kolkata - 700 098

Vill, Panpur  
Kalyani Expressway  
P.O. Narayanpur  
Dist. 24 Pgs. (N)  
Block-05 at 40  
Flats Complex  
Adjacent to Priyambada  
Housing Estate  
P.O. : Khanjanchak,  
P.S. Durgachak  
Haldia-721602  
Dist. : Purba Medinipur

Sahid Khudiram Sarani  
City Centre, Durgapur-16  
Dist. Burdwan

10, Camac Street  
2nd Floor  
Kolkata-700 017

Paribahan Nagar  
Matigara, Siliuri  
Dist.-Darjeeling



Satya Chowdhury  
Indoor Stadium  
Balurchar Bandh Road  
Makda-732101

Asansol Sub-Regional Office  
ADDA Commercial Market (2nd Floor)  
Opposite Asansol Fire Station  
G.T. Road, Asansol-713 301

Member Secretary,  
West Bengal Pollution Control Board





West Bengal Pollution Control Board  
(Department of Environment, Govt. of West Bengal)

Himalaya Bhawan, Delhi Road, Dankuni, Dist – Hooghly, Pin - 712311  
Telefax # (033) 2659 0957

Website : [www.wbpcb.gov.in](http://www.wbpcb.gov.in), Email : [wbpcbnet@cal3.vsn](mailto:wbpcbnet@cal3.vsn)

Annexure to NOC NO 159725  
Special Conditions issued to

Alpine Distilleries (P) Ltd.  
CJ - 231, Salt Lake, Sec.- II,  
P.O.- Sech Bhaban, P.S.- Bidhannagar(East),  
Kolkata.- 700 091.

Emission :- D.G Set - 1 no. of 15 KVA & 1 no 250 KVA.

Stack - The D.G.Set to be provided with stack of height 3.5 m. above the D.G. room.  
Stack to have sampling arrangements as per the Emission Regulation Part – III of CPCB.

Effluent :-

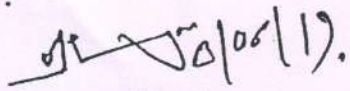
- 1) Process / wash - to be discharged to panchayet drain through ETP, as proposed.
- 2) Domestic - to be discharged through septic tank to panchayet drain.

Solid Waste :- ETP sludge - 15 kg/day - land filling.

General :-

- 1) The unit should obtain "Consent to Operate" from this Board prior to commencement of the project.
- 2) Noise Control - Ambient noise level & D.G. Set noise level not to exceed the permissible limit.
- 3) No activity should be done in the open space.
- 4) The standards / guidelines for control of noise from stationary Diesel generator sets prescribed under notification of Ministry of Environment & Forest, Govt. of India, G.S.R.371(E), [17/5/2002] and its amendments should be followed.
- 5) No additional machinery/equipment can be installed without permission from this Board. Ground water should not be abstracted without prior permission of the Competent Authority as per the West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.
- 6) Adequate firefighting measures to be adopted to ensure safety. Proper fire detection & protection systems to be provided for controlling fire and explosion hazards. Permission to be obtained from concerned authority.
- 7) Good housekeeping to be maintained.
- 8) Tree planting/saplings in pot - along the periphery of the unit.
- 9) Land Conversion Certificate to be obtained, if applicable.
- 10) This NOC is valid subject to obtaining statutory licenses from concerned Govt. Departments, as applicable. Such permissions may be required at the time of submitting application for "Consent to Operate".
- 11) This NOC is valid up to next 7 years w.e.f. date of issue.



  
Environmental Engineer  
Hooghly Regional Office  
West Bengal Pollution Control Board

Environmental Engineer  
Hooghly R.O., W.B.P.C.B

# **Annexure-24**



# WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan'

Bldg. No. - 10A, Block - LA, Sector-III

Salt Lake City, Kolkata-700 098



Consent Letter Number : C0128999

Memo Number : 336- Lg-co-2/19/0134

Date : 13/11/2020

## Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and  
Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to :

M/s. Alpine Distilleries Pvt. Ltd.

(Address of Regd. office/Head/Office/City Office)

(hereinafter referred to as Applicant) for its unit located at Mouza - Nagarpura, T.L. No. - 1,  
Mouza - Nagarpura, T.L. No. 1, Mouza - Meghsar, T.L. No. - 2,  
Vill & P.O. - Mahanad, P.S. - Polka, Dist - Hooghly, Pin - 712149.

(Detailed address of the manufacturing unit)

for a period from Date of issue to 31/10/2025

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.



For and on behalf of the State Board

(Member Secretary / Chief Engr / Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer

Mandi  
13/11/20



## ANNEXURE

Consent to M/s. Alpine Distilleries Pvt. Ltd.  
 for its unit at Mouza - Nagarpara, T.L. No. 1, Mouza - Meghasar, T.L. No. 2,  
Vill. & P.O. - Mahanad, P.S. - Polka, Dist - Hughly, Pin - 712149

Conditions :

01. This Consent is valid for the manufacture of :-

Sl. No.	Name of major products and by-products	Quantity manufactured per month
01	Grain Based Distillery (Extra	1650 KL
02	Neutral Alcohol)	
03	Cogeneration Power Plant	3 MW capacity
04		
05		
06		
07		
08		
09		
10		
11		
12		

02. The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.

03. Daily discharge of industrial liquid effluent shall not exceed recycled KL.

04. Daily discharge of domestic liquid effluent shall not exceed 8 KL.

05. Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed 335 KL.

06. The Applicant shall discharge liquid effluent to through BTP to Panchayet Drain (place of discharge)  
 through 01 (one) nos. outlets / outfalls.

07. To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.

08. The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

(Member Secretary / Chief Engr. / Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Mardi  
13/11/20  
 Environmental Engineer  
 W. B. Pollution Control Board  
 Contd. ....



Consent to <sup>(3)</sup> M/s. Alpine Distilleries Pvt. Ltd.  
for its unit at Mouza - Naganpara, TL No-1, Mouza - Meghbar, TL No-2,  
Vill & P.O. - Mahanad, P.S. - Polba, Dist - Houghly, Pin - 712149.

[illegible]

- The Applicant shall regularly submit to the Board the Returns of Water Consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

Environmental Engineer  
W. B. Pollution Control Board  
Operation & Execution Cell



Consent to M/s Alpine Distilleries Pvt. Ltd.

for its unit at Mouza - Nagarpara, T.L.No. - 1, Mouza - Meghsar, T.L.No. 2  
Vill. P.O. - Mahanad, P.S. - Polba, Dist - Hooghly, Pin - 712149

11. The Applicant shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board.
12. All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to facilitate identification.
13. The Applicant shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the Standard as given in Table-II below :

Table-II

Stack No.	Stack height from G.L. (in mts.)	Stack attached to (sources and control system, if any):	Volume Nm <sup>3</sup> /hr.	Velocity of gas emission m/sec	Concentrations of parameters not to exceed					Frequency of emission sampling
					SPM (mg/Nm <sup>3</sup> )	CO (%v/v)				
S-I	40	Boiler (coal fired) One no. (25 TPH) with ESP (4 fields)	—	—	50	1				Quarterly
S-2	7	D.G. Set (1000 KVA)	—	—	150	1				
S-3		one no. with acoustic enclosure/acoustic treatment								
S-4										
S-5										
S-6										
S-7										
S-8										
S-9										
S-10										

(Member Secretary/Chief Engr./Sr. Env. Engr./Env. Engr./Asst. Env. Engr.)

Environment Engineer  
W. B. Pollution Control Board.....  
Operation & Execution Cell



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(5)

Consent to M/s. Alpine Distilleries Pvt. Ltd.for its unit at Mouza :- Nagarpara, T.L. No-1, Mouza-Meghsar, T.L. No. 2  
Vill R.P.O.-Mahanad, P.S.-Polba, Dist-Hooghly, Pin-712149

14. The Applicant shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorised agencies.

15. The Applicant shall observe the following fuel consumption pattern :-

Sl. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	Coal		Boiler (25 TPH)
02	HSD		D.G. Set (1000 KVA)
03			
04			
05			

16. The Applicant shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below :-

Type of waste	Quantity	Treatment	Disposal
Broken Glass, Carton	500 kg/day	—	Sold to authorized vendor
ASH	4 MT/day	—	Used for landfilling

17. The Applicant shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below :-

Time	Limit in dB(A) $L_{eq}$
Day Time (06 a.m. to 09 p.m.)	65
Night Time (09 p.m. to 06 a.m.)	55

18. The Applicant shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.

19. The Applicant shall bring about at least 33% of the available open land under the green coverage / plantation.

20. The Applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the Applicant to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the Applicant shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.

21. The Applicant shall install a separate energy meter showing the consumption of energy for operation of pollution control devices.

22. The Applicant shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.

23. The Applicant shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer  
W. B. Pollution Control Board  
Operation & Execution Cell

Continued.....



Consent to M/s Alpine Distilleries Pvt. Ltd.

for its unit at Mouza - Nagarpore, J.L. No. - 1, Mouza - Meghaur, J.L. No. 2  
Village P.O. - Mahanad, P.S. - Polba, Dist - Houghly, Pin - 712149

24. The *Applicant* shall maintain a separate register showing consumption of chemicals used in pollution control systems.
25. The *Applicant* shall get the samples of hazardous wastes/leachates analysed at least once in ..... from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
26. The *Applicant* shall provide adequate and safe facility for collection of air, waste water and solid waste samples by the *State Board's* staff as well as *State Board's* authorised agencies.
27. The *Applicant* shall submit to the *State Board* by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) [Second Amendment] rules, 1992.
28. The *Applicant* shall allow the Officers of the *State Board* to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with prevention & control of pollution.
29. The *Applicant* shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the *State Board* for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
30. The *Application* shall furnish to the *State Board* all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emissions.
31. The *Applicant* shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and / or emission control devices and for overall environment management of the industry.
32. The *Applicant* shall have to make registration for the use of groundwater if any, with Central Ground Water Authority.
33. The *Applicant* shall intimate to the *State Board* immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The *Applicant* Shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
34. The *Applicant* shall make an application to the *State Board* in the prescribed form for renewal of the consent at least 60 (sixty) days before the date of expiry of this Consent.
35. The *Applicant* shall not make any alternation/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
36. The *Applicant* shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989.

Additional Conditions See Annexure.

(Member Secretary/Chief Engr / Sr Env. Engr / Env. Engr / Asst. Env. Engr.)


*M. S. Ghosh*  
 13/11/20  
**Environmental Engineer**  
**W. B. Pollution Control Board**  
 Operation & Execution Cell



**Annexure to Consent Letter Number – CO128999**

**Additional Conditions issued to M/s. Alpine Distilleries Pvt. Ltd. at mouza-Nagarpara & Meghsar, Vill & P.O- Mahanad, P.S-Polba, Dist- Hooghly, PIN-712149.**

1. The unit shall abide by all other condition as mentioned in Environmental Clearance (EC) issued vide no. F.No.J-11011/227/2012-IA.II(I) dated 23.02.2015 and NOC issued vide memo no.1082-2N-101/2012(E) dated 31.12.2015 in favour of the Grain Based Distillery Plant.
2. The unit should obtain all the statutory licenses as applicable from other concerned Govt. Department.
3. This consent may be revoked at any time on violation of environmental norms.
4. The unit shall submit a status of compliance of the conditions stipulated in EC.
5. The unit should install Continuous Emission Monitoring System for all emission sources within 03(three) months from here of failing which regulatory action will be initiated.
6. The unit shall develop tree plantation/greeneries as per EC/NOC condition during monsoon season and submit compliance report.
7. This consent to Operate is valid for operation of the Grain Based Distillery Plant(60KLPD) and cogeneration power plant of capacity-3MW.

  
13/11/20  
**Environmental Engineer**  
**West Bengal Pollution Control Board**

**Environmental Engineer**  
**W. B. Pollution Control Board**  
**Operation & Execution Cell**